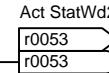


Parameter r0053

Bit No.	Meaning
0	reserved
1	1 = f_act > p2167 (f_off)
2	1 = f_act >= p1080 (f_min)
3	1 = Act. current r0027 >= p2170
4	1 = f_act > p2155 (f_1)
5	1 = f_act <= p2155 (f_1)
6	1 = f_act >= setpoint
7	reserved
8	reserved
9	1 = Ramping finished
10	reserved
11	reserved
12	reserved
13	reserved
14	reserved
15	reserved



1) The sequence control is the internal control (software) for realizing the drive status (r0002)

1

2

3

4

5

6

7

8

Technology Functions

4180_ZSW2.vsd

Function diagram

- 4180 -

Status word 2 (r0053)

02.04.2007 V3.0

ET 200pro FC