

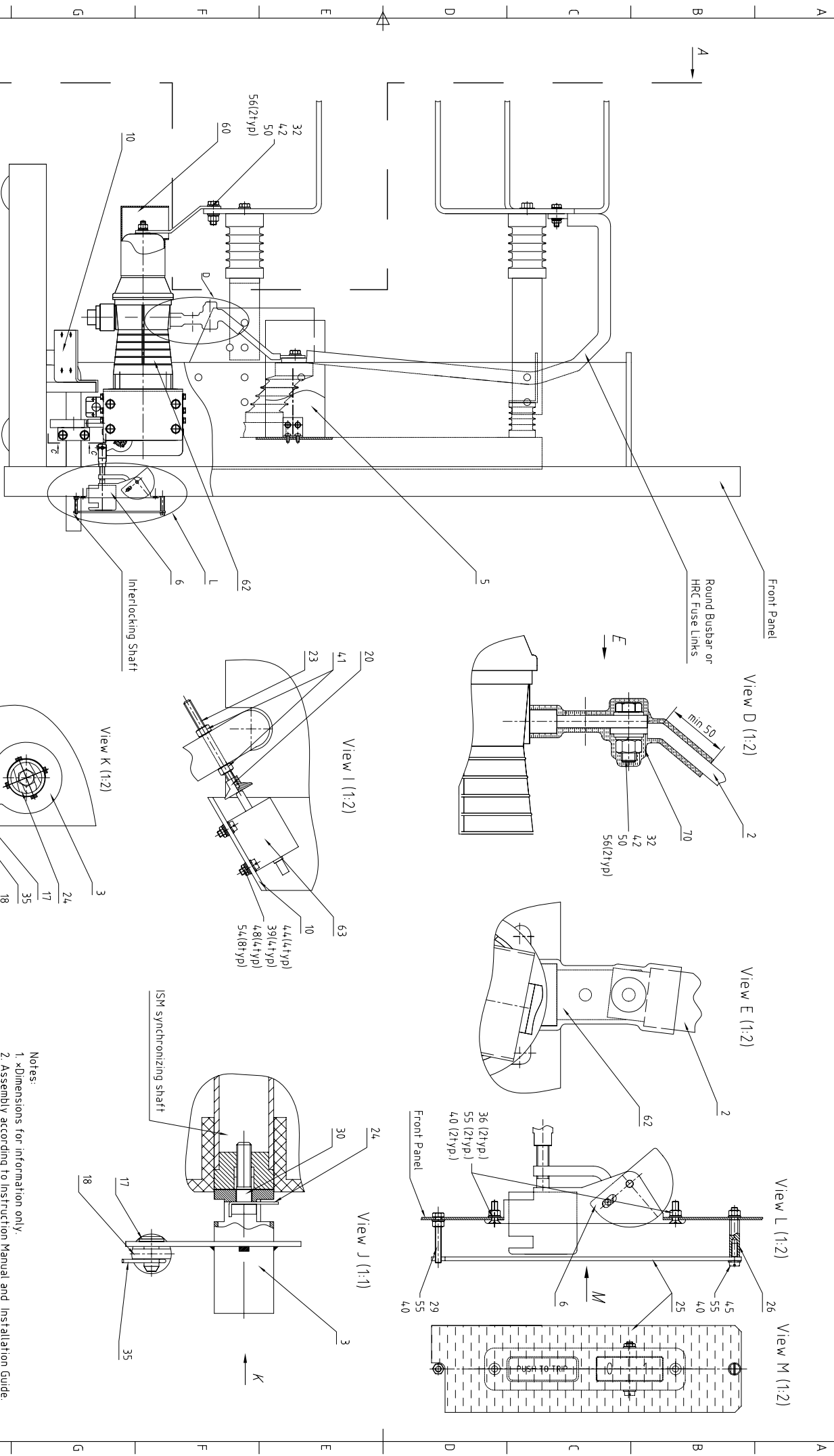
Set of Drawings

TEE.005.000.01

Siemens 3CB044 load break switch replacement
with TEL switching modules



Designed	Checked	Approved	Edition	Date
E.Kravchenko	A.Pishchur	S.Parfenenko	01	24/11/04

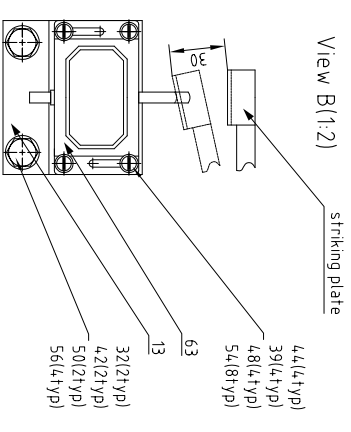
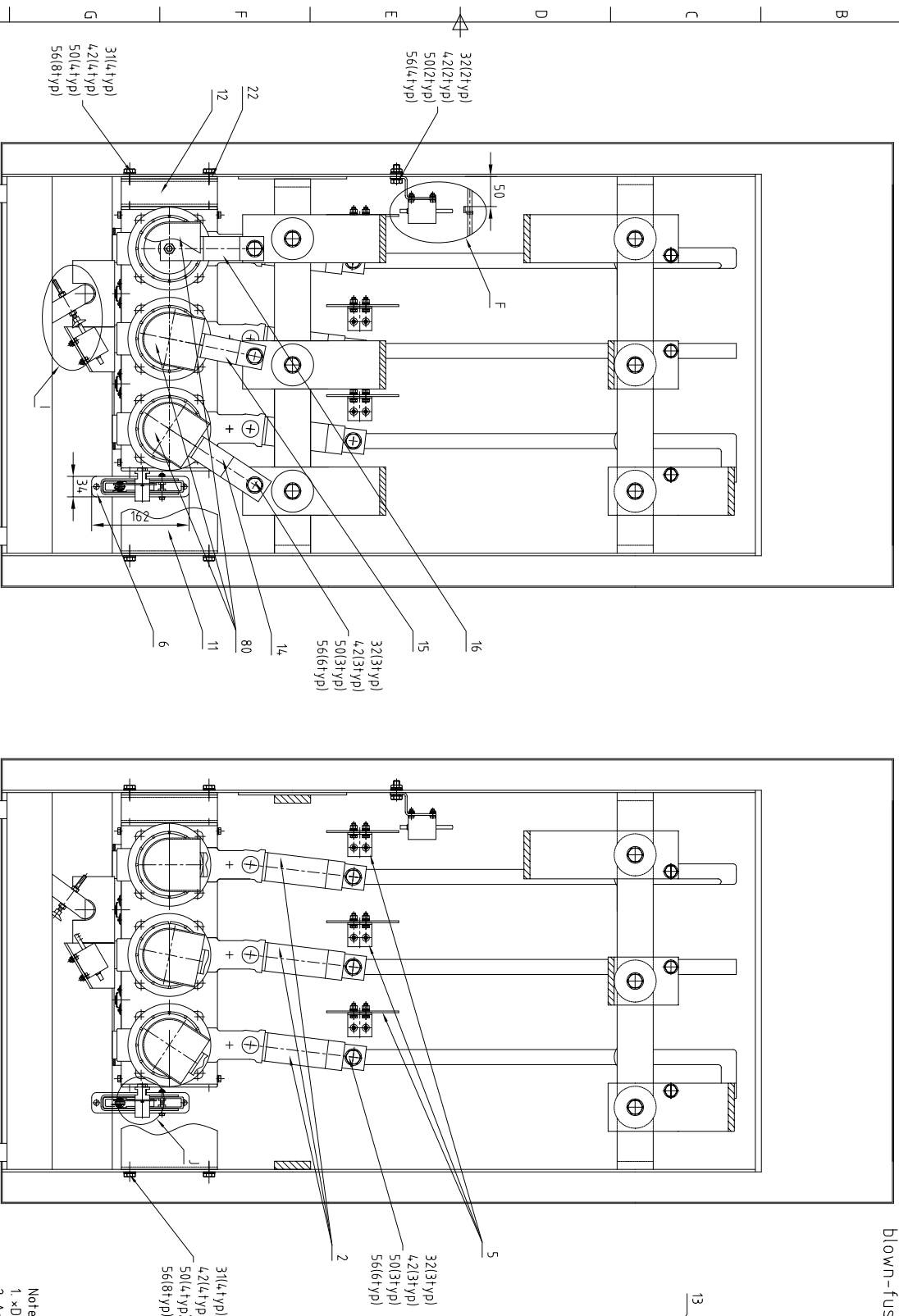
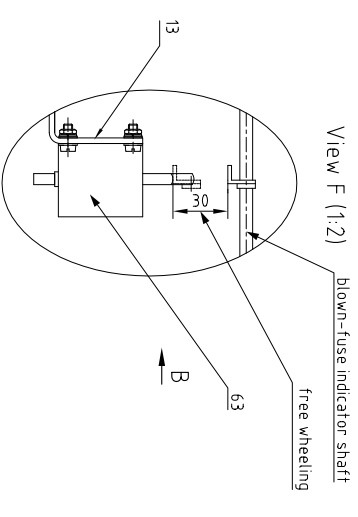


Notes:
 1. xDimensions for information only.
 2. Assembly according to Instruction Manual and Installation Guide.

Item#	Quantity	Title/Name, designation, material, dimension etc	Article No./Reference
Designed by E. Natcheno	Checked by A. Pasichur	Approved by - date S. F. Natcheno	File name TEE000010_A04kg 30.11.04.
TAVRIDA ELECTRIC		TEE SLBS Assembly Drawing	
AS TAVRIDA ELECTRIC EXPERT		TEE 005 000.01 AD	1 Sheet 1/3

A-A

blown-fuse interlock safety switch, where applicable



- Notes:
1. xDimensions for information only.
 2. Assembly according to instruction Manual and Installation Guide.

Item#	Quantity	Title/Name, designation, material, dimension etc	Article No./Reference
Designed by E. Narkhomo	Checked by A. Pichom	Approved by - date S. Pichomno	Filename TEE00001_AD.dwg
			Date 30.11.04
			Scale 1:5
TEE SLBS Assembly Drawing			
TAVRIDA ELECTRIC			
AS TAVRIDA ELECTRIC EXPERT			
TEE 005 000.01 AD			Edition 1
			Sheet 2/3

ISM INTERLOCK OPERATION

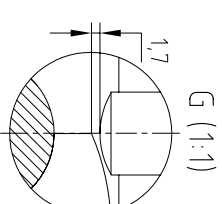
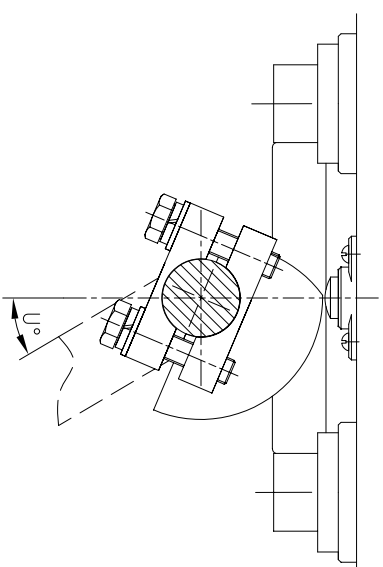
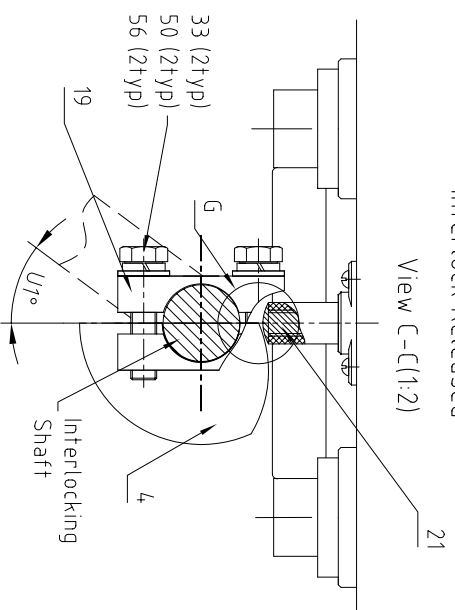
Interlock Released

View C-C(1:2)

Interlock Engaged

View C-C(1:2)

12,5
✓ (✓)

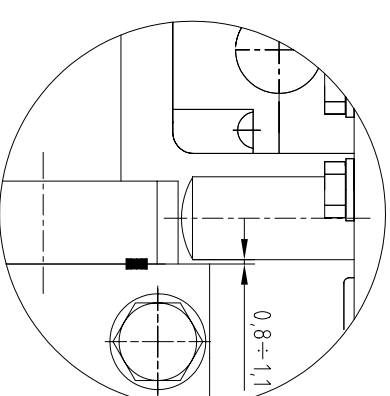
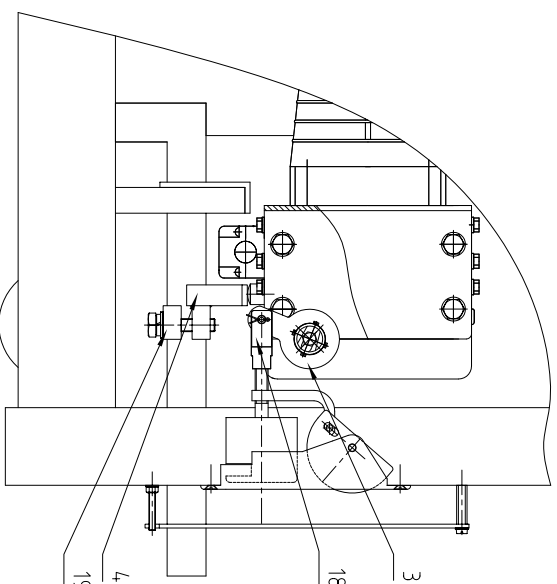
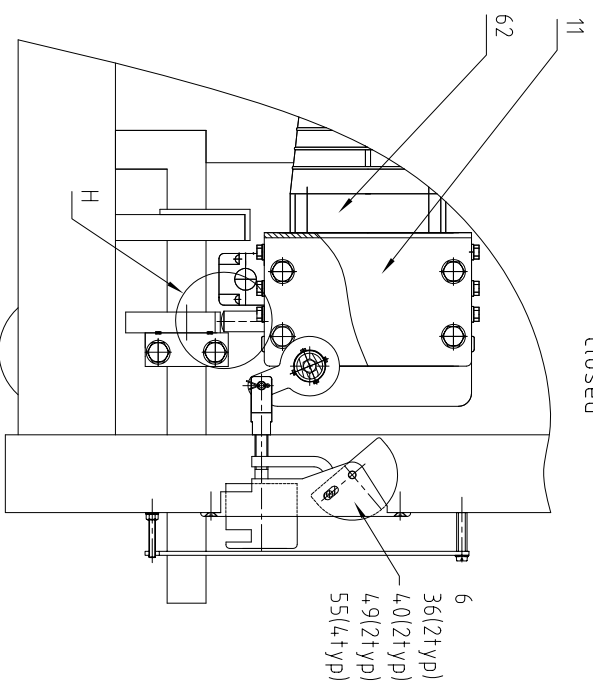


MTSU OPERATION

closed

open

H (1:1)



Notes:

1. xDimensions for information only.
2. Assembly according to Instruction Manual and Installation Guide.
3. U° and U1° depending on interlocking shaft rotation (U° + U1° < 90°).

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko	Checked by A. Pishchur	Approved by - date S. Parfenenko	File name TEE050001_AD.kwg	Date 16/11/04	Scale 1:4	



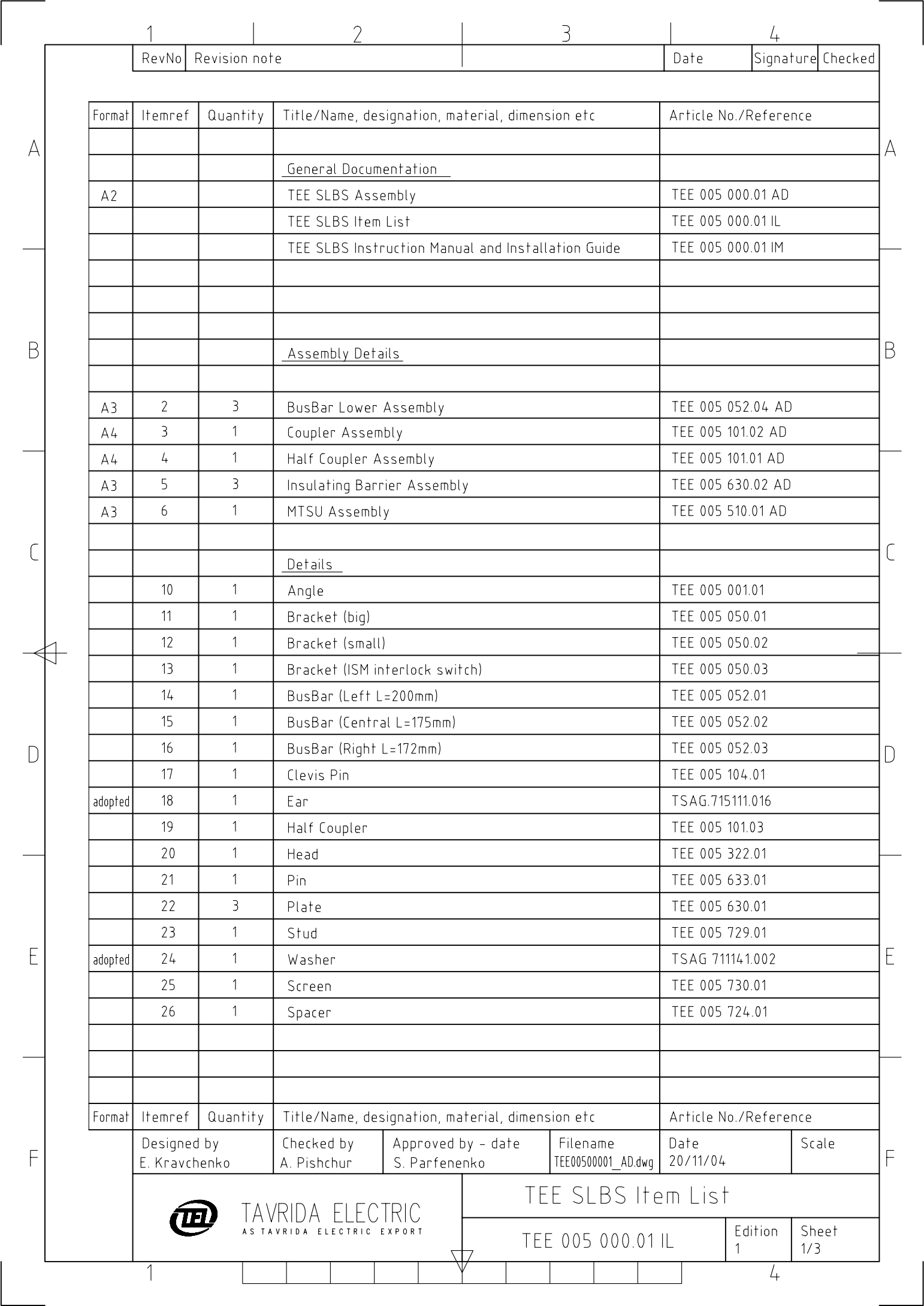
TAVRIDA ELECTRIC
AS TAVRIDA ELECTRIC EXPORT

TEE SLBS Assembly Drawing

TEE 005 000.01 AD

Edition
1

Sheet
3/3



RevNo	Revision note		Date	Signature	Checked
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Format	Itemref	Quantity	Title/Name, designation, material, dimension etc	Article No./Reference
			General Documentation	
A2			TEE SLBS Assembly	TEE 005 000.01 AD
			TEE SLBS Item List	TEE 005 000.01 IL
			TEE SLBS Instruction Manual and Installation Guide	TEE 005 000.01 IM
			Assembly Details	
A3	2	3	BusBar Lower Assembly	TEE 005 052.04 AD
A4	3	1	Coupler Assembly	TEE 005 101.02 AD
A4	4	1	Half Coupler Assembly	TEE 005 101.01 AD
A3	5	3	Insulating Barrier Assembly	TEE 005 630.02 AD
A3	6	1	MTSU Assembly	TEE 005 510.01 AD
			Details	
	10	1	Angle	TEE 005 001.01
	11	1	Bracket (big)	TEE 005 050.01
	12	1	Bracket (small)	TEE 005 050.02
	13	1	Bracket (ISM interlock switch)	TEE 005 050.03
	14	1	BusBar (Left L=200mm)	TEE 005 052.01
	15	1	BusBar (Central L=175mm)	TEE 005 052.02
	16	1	BusBar (Right L=172mm)	TEE 005 052.03
	17	1	Clevis Pin	TEE 005 104.01
adopted	18	1	Ear	TSAG.715111.016
	19	1	Half Coupler	TEE 005 101.03
	20	1	Head	TEE 005 322.01
	21	1	Pin	TEE 005 633.01
	22	3	Plate	TEE 005 630.01
	23	1	Stud	TEE 005 729.01
adopted	24	1	Washer	TSAG 711141.002
	25	1	Screen	TEE 005 730.01
	26	1	Spacer	TEE 005 724.01
Format	Itemref	Quantity	Title/Name, designation, material, dimension etc	Article No./Reference

Designed by E. Kravchenko	Checked by A. Pishchur	Approved by - date S. Parfenenko	Filename TEE00500001_AD.dwg	Date 20/11/04	Scale
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT			TEE SLBS Item List		
			TEE 005 000.01 IL	Edition 1	Sheet 1/3

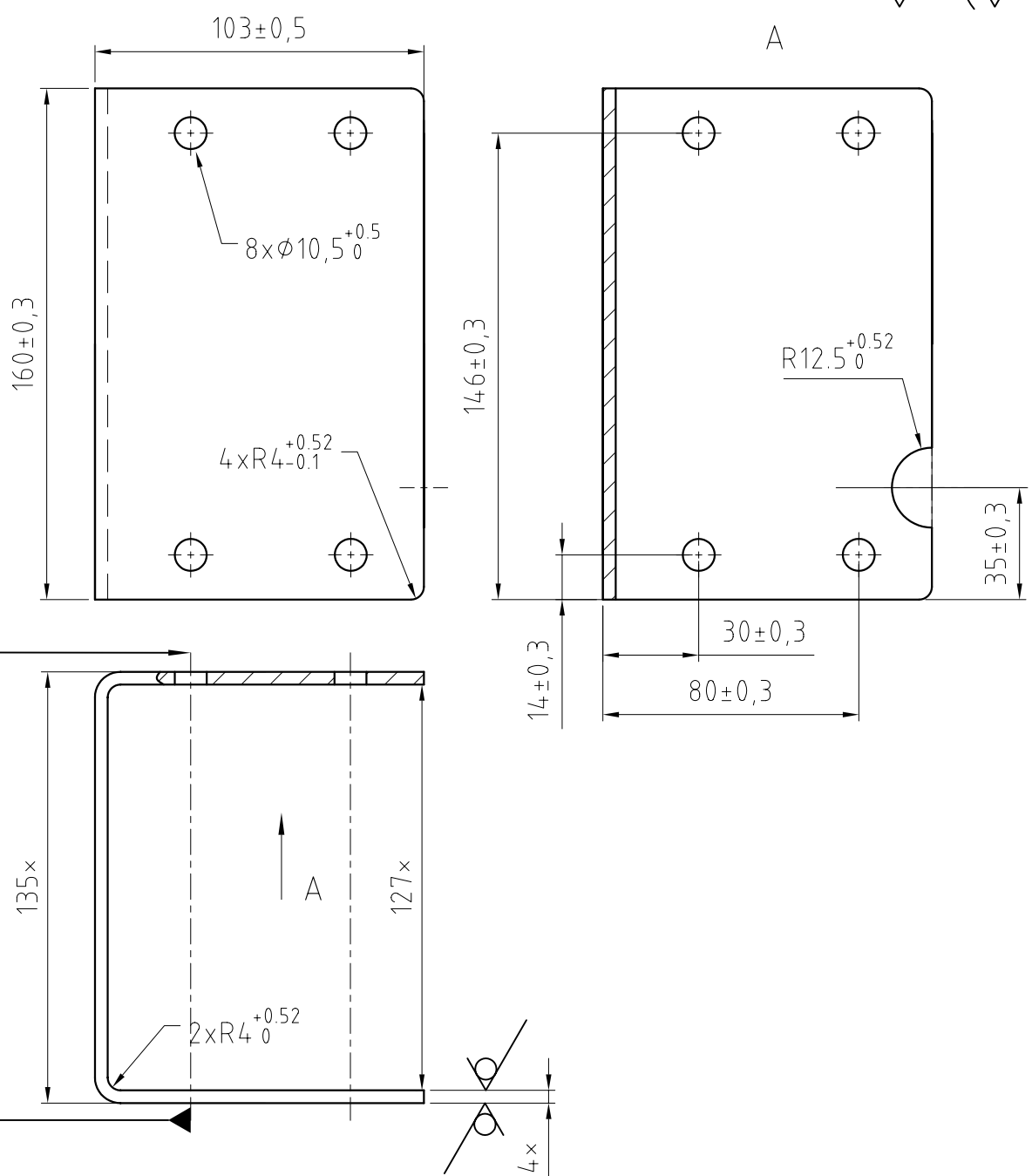
1		2		3		4	
RevNo	Revision note			Date	Signature	Checked	
Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference		
		Standard Details					
		Bolts DIN933					
29	1	M5x40					
30	1	M6x25					
31	16	M10x30					
32	10	M10x35					
33	2	M10x45					
		Cotter Pin DIN94					
35	1	d1,6					
		Counter Sunk DIN965					
36	2	M5x15					
		Nuts DIN934					
39	8	M4					
40	4	M5					
41	2	M6					
42	18	M10					
		Screws DIN84A					
44	8	M4x15					
45	1	M5x12					
		Spring Washers DIN127					
48	8	d4					
49	2	d5					
50	28	d10					
		Washers DIN125A					
54	16	d4					
55	8	d5					
56	54	d10					
Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference		
Designed by E. Kravchenko		Checked by A. Pishchur		Approved by - date S. Parfenenko		Filename TEE00500001_AD.dwg	
				Date 20/11/04		Scale	
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT				TEE SLBS Item List			
				TEE 005 000.01 IL		Edition 1	
						Sheet 2/3	
1						4	

12,5 ✓ (✓)

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko		Checked by A.Pishchur	Approved by – date S. Parfenenko	File name Angle_00500101.dwg	Date 20/11/04	Scale 1:1
TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT				Angle		
				TEE 005 001.01		Edition 1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

12,5 / (✓)

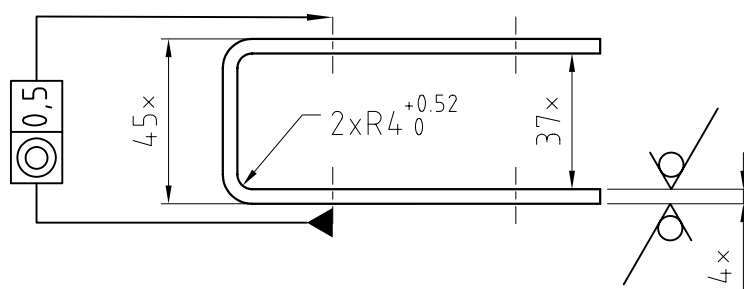
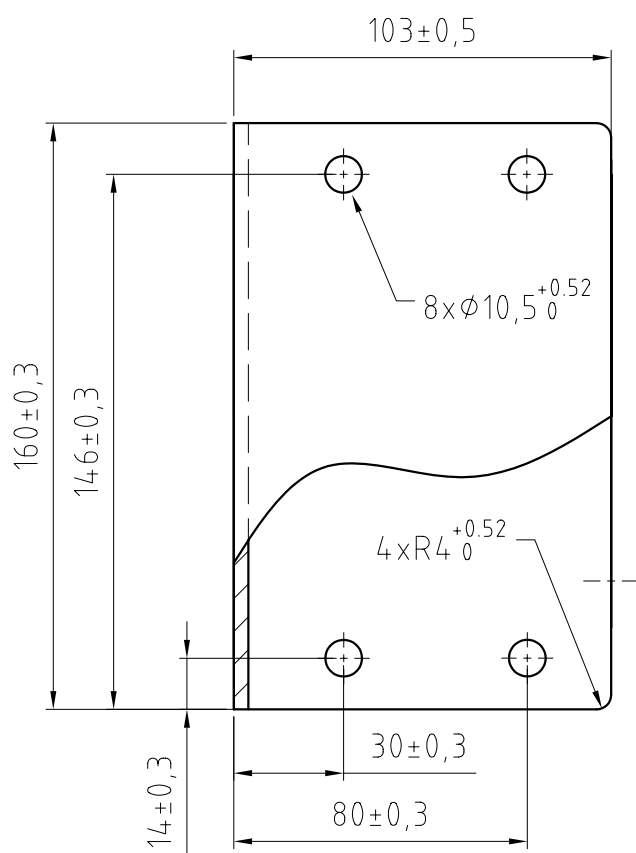


- Notes:
1. xDimensions for information only.
 2. Material: mild steel 4mm thick.
 3. Zinc plated 6 microns thick.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko		Checked by A.Pishchur	Approved by - date S. Parfenenko	File name Bracket_00505001.dwg	Date 15/11/04	Scale 1:2
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT				Bracket		
				TEE 005 050.01		Edition 1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

12,5 / (✓)

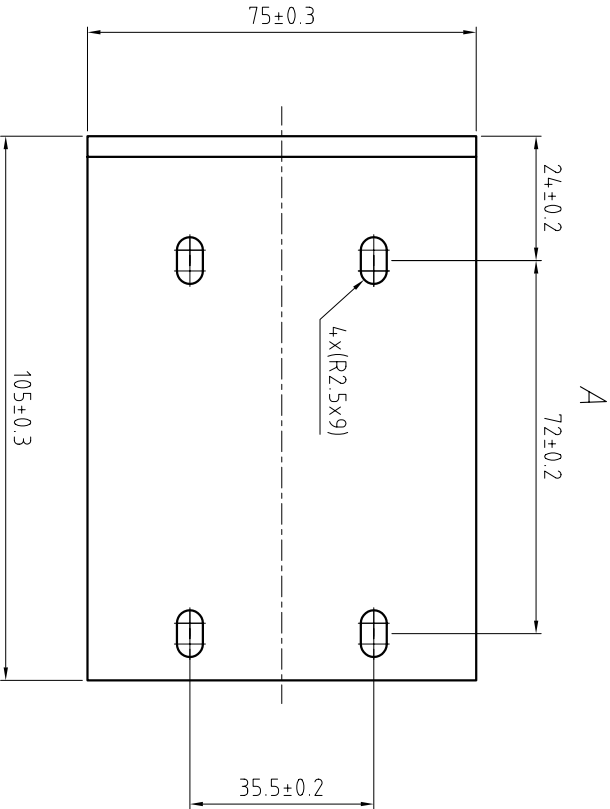
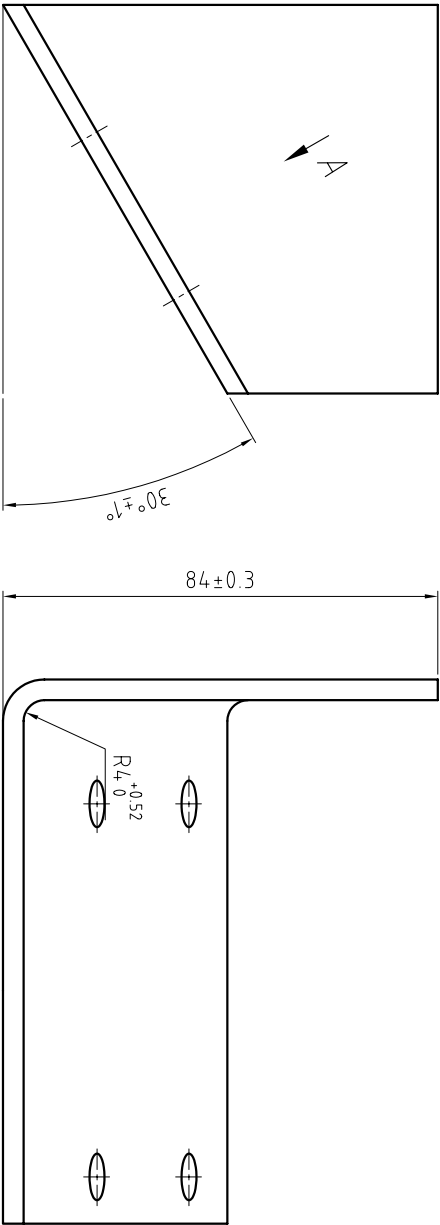


Notes:

1. xDimensions for information only.
2. Material: mild steel 4mm thick.
3. Zinc plated 6 microns thick.

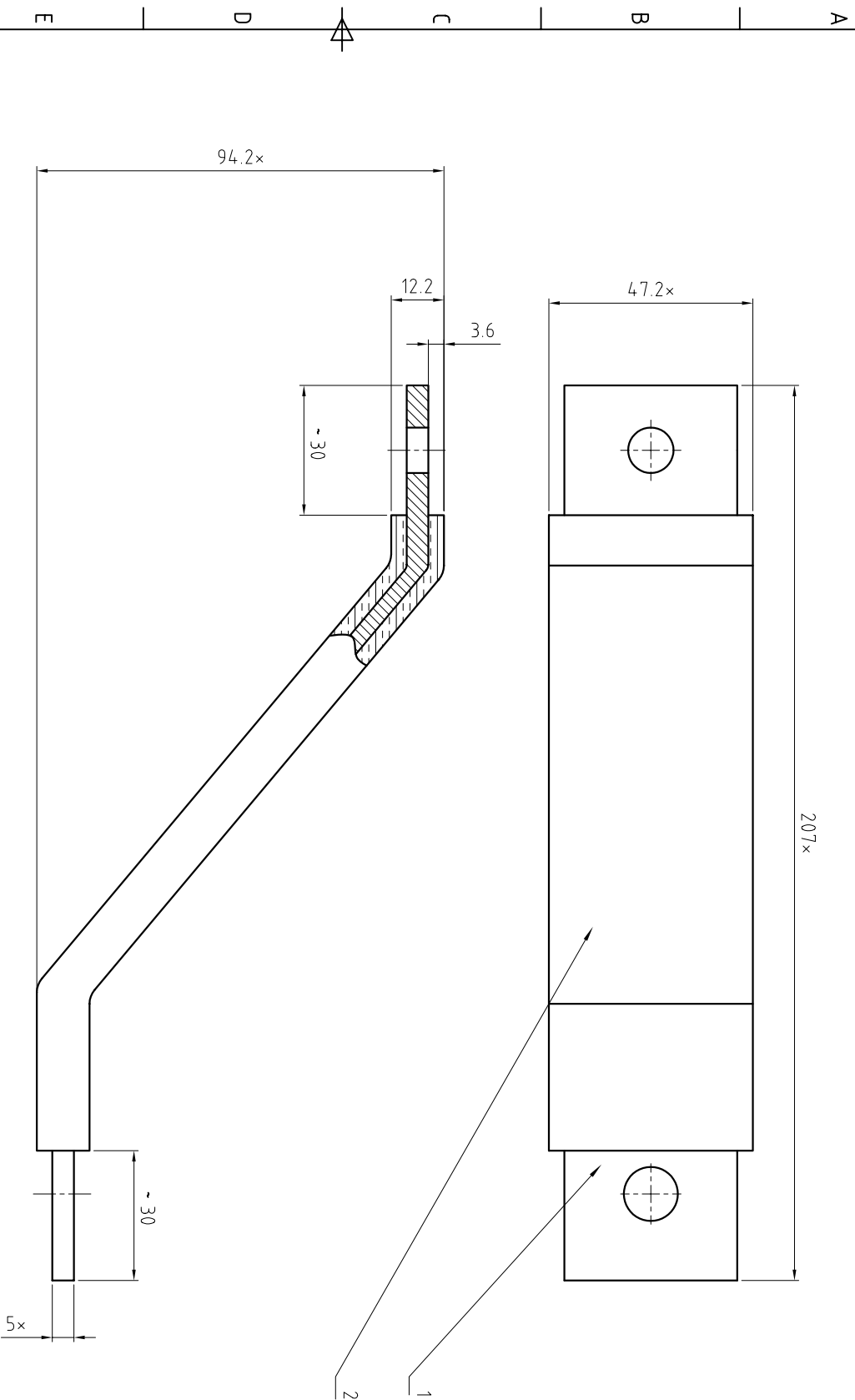
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 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT				Bracket		
				TEE 005 050.02		Edition 1

12.5/ (V)



- Notes:
1. xDimensions for information only.
 2. Material: mild steel 4mm thick.
 3. Zinc plated 6 microns thick.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko	Checked by A. Pishchur	Approved by - date S. Partenenko		File name Bracket_0050503.dwg	Date 20/11/04	Scale 1:1
 TAVRIDA ELECTRIC ASTAVRIDA ELECTRIC EXPORT		Bracket				
TEE 005 050.03					Edition 1	Sheet 1/1

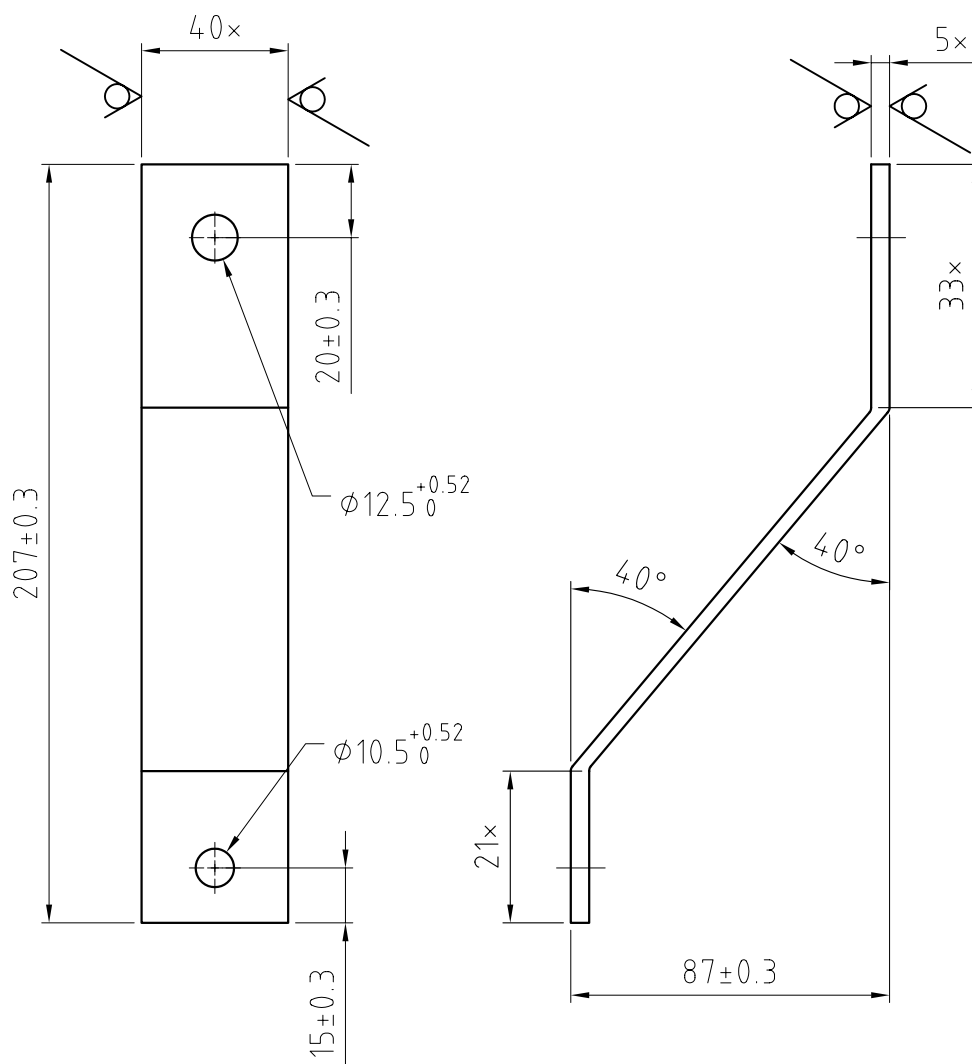


- Notes:
1. xDimensions for information only.
 2. Length of heat-shrinkable insulating tube (pos.2) is 155mm.
 3. Application of insulation tube (pos.2) according to installation guide.

1	1	Busbar Lower				TEE 005 052.04	
2	1	Heat-shrinkable insulating tube Raychem B81T-65/25-A/U				5-35kV	
Itemref	Quantity	Title/Name, designation, material, dimension etc				Article No./Reference	
Designed by E. Kravchenko	Checked by A.Pishchur	Approved by - date S.Parfenenko		File name Buslower_AD.dwg	Date 18/11/04	Scale 1:1	
		TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT					
BusBar Lower AD							
						TEE 005 052.04 AD	
						Edition 1	Sheet 1/1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

12,5 (✓)

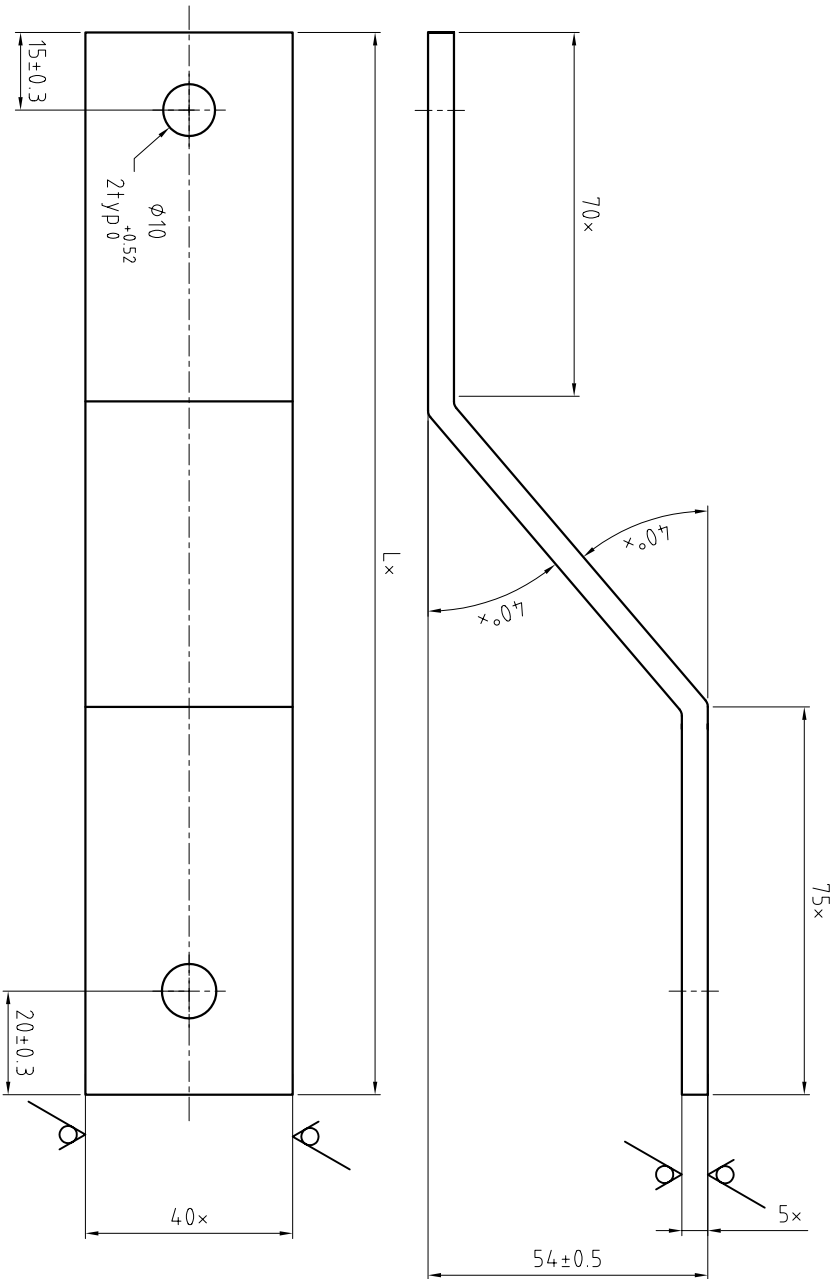


Notes:

1. xDimensions for information only.
2. Material: electrical standard copper E-Cu busbar 5x40mm strip.
3. Remove all sharp corners R2

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko		Checked by A.Pishchur	Approved by - date S. Parfenenko	File name BusbarLow_00505204.dwg	Date 18/11/04	Scale 1:2
TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT				Busbar Lower		
				TEE 005 052.04		Edition 1

12.5/ (✓)



Modification	L, mm	Notice
TEE 005 052.01	200	Left Bus
TEE 005 052.02	175	Central Bus
TEE 005 052.03	172	Right Bus

- Notes:
1. xDimensions for information only.
 2. Material: electrical standard copper E-Cu busbar 5x40mm strip.
 3. Remove all sharp corners R0.5

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko	Checked by A. Pishchur	Approved by - date S. Parfenenko		File name Bus_00505201.dwg	Date 18/11/04	Scale 1:1



TAVRIDA ELECTRIC
AS TAVRIDA ELECTRIC EXPORT

BusBar

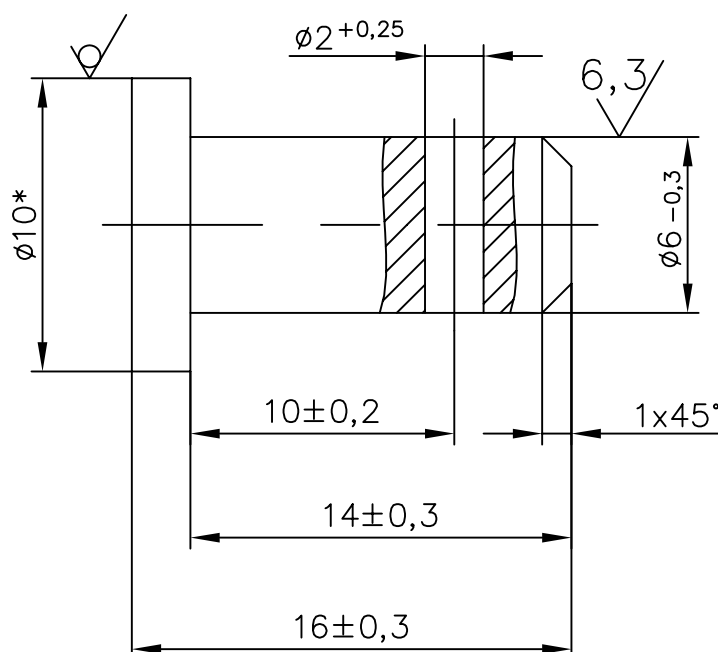
TEE 005 052.01

Edition
1

Sheet
1/1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

12,5 / (✓)

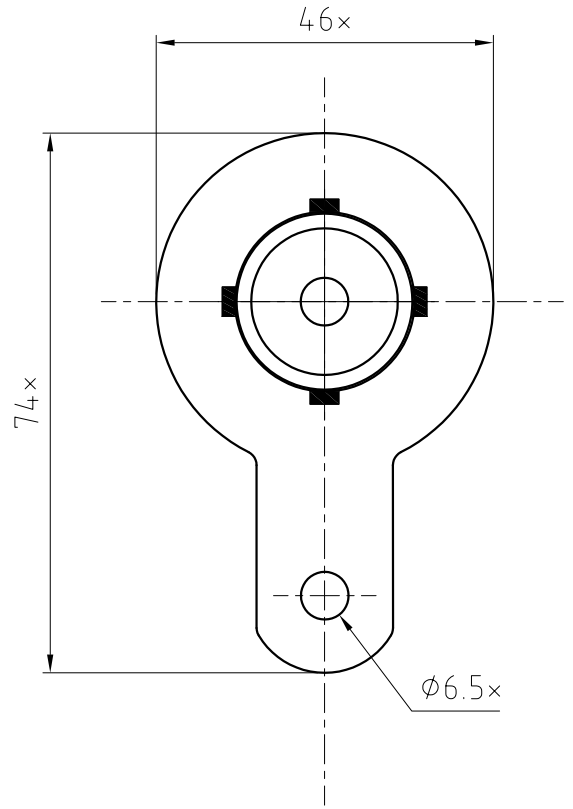
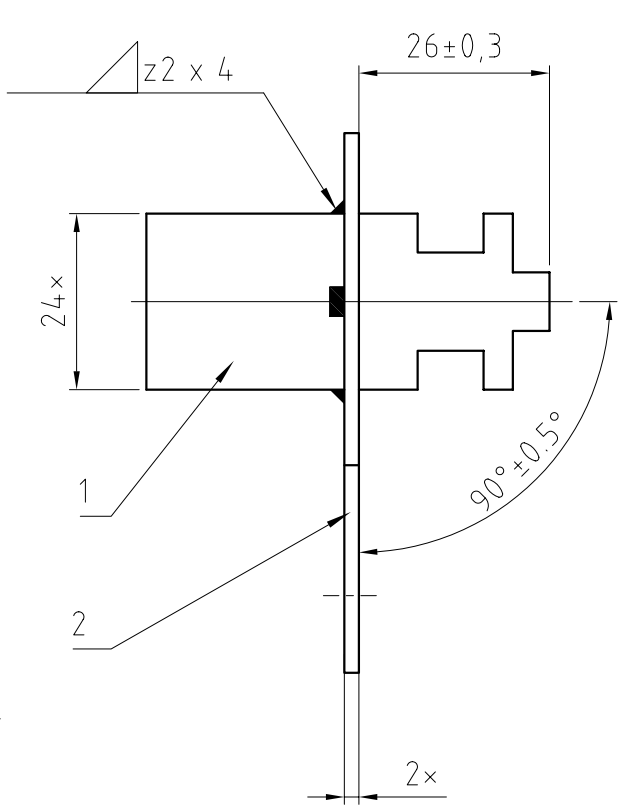


Notes:

1. Material steel 20 GB 699-88, 10 mm dia.
2. xDimensions for information only.
3. Unspecified tolerances: H12, h12, $\pm IT12/2$.
4. Zinc plated 9 microns thick.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko		Checked by A.Pishchur	Approved by - date S. Parfenenko	File name ClevisPin_00510401.dwg	Date 17/11/04	Scale 2:1
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT				Clevis Pin		
				TEE 005 104.01		Edition 1

12,5 / (✓)

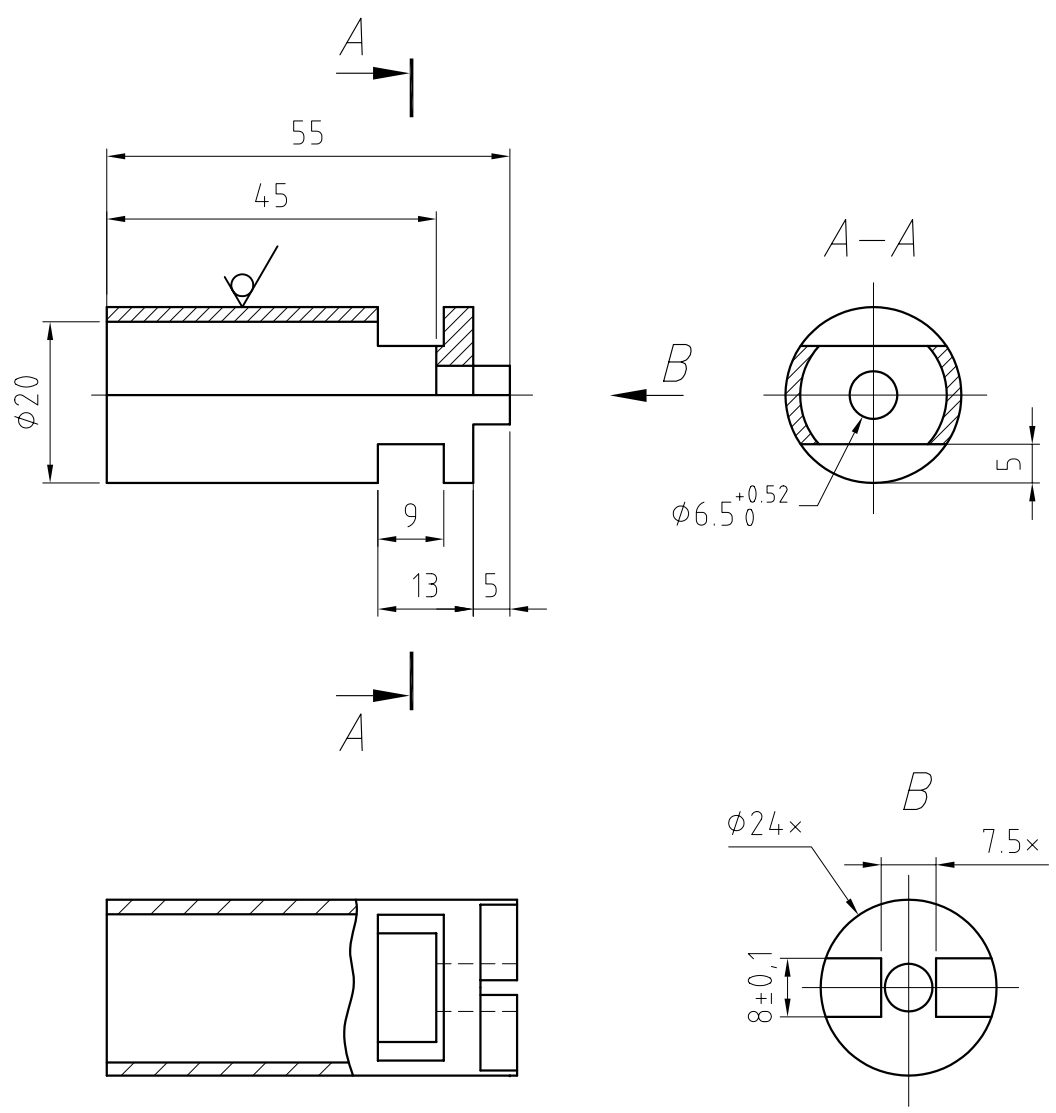


- Notes:
1. $\times$ Dimensions for information only.
 2. Gas argon welding.
 3. Zinc plated 6 microns thick.

1	1	Plug			TEE 005 635.01	
2	1	Petal			TEE 005 634.01	
Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko		Checked by A.Pishchur	Approved by - date S. Parfenenko	File name Coupler_AD.dwg	Date 17/11/04	Scale 1:1
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT				Coupler Assembly Drawing		
				TEE 005 101.02 AD		Edition 1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

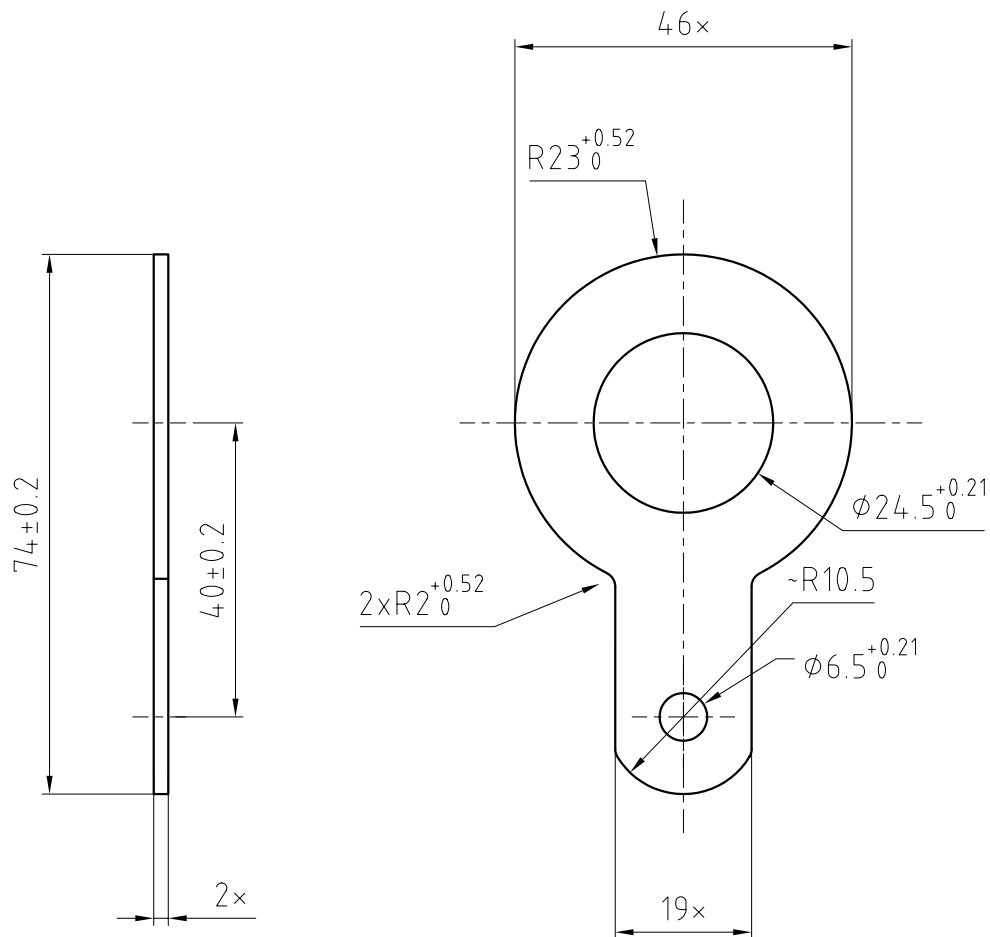
12,5 / (✓)



- Notes:
1. Material steel 20 GB 699-88.
 2. xDimensions for information only.
 3. Unspecified tolerances: H14, h14, ±IT14/2.
 4. Remove all sharp corners R0,5.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko		Checked by A.Pishchur	Approved by - date S. Parfenenko	File name Plug_00563501.dwg	Date 17/11/04	Scale 1:1
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT				Plug		
				TEE 005 635.01		Edition 1

1	2	3	4
RevNo	Revision note	Date	Signature
			12,5/ (✓)



Notes:

1. Material: mild steel 2mm thick.
2. $\times$ Dimensions for information only.
3. Unspecified tolerances: H14, h14, $\pm IT14/2$.
4. Remove all sharp corners R2.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko		Checked by A.Pishchur	Approved by - date S. Parfenenko	File name Petal_00563401.dwg	Date 17/11/04	Scale 1:1
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT				Petal		
				TEE 005 634.01		Edition 1

1	2	3	4		
RevNo	Revision note		Date	Signature	Checked

A

B

C

D

E

F

A

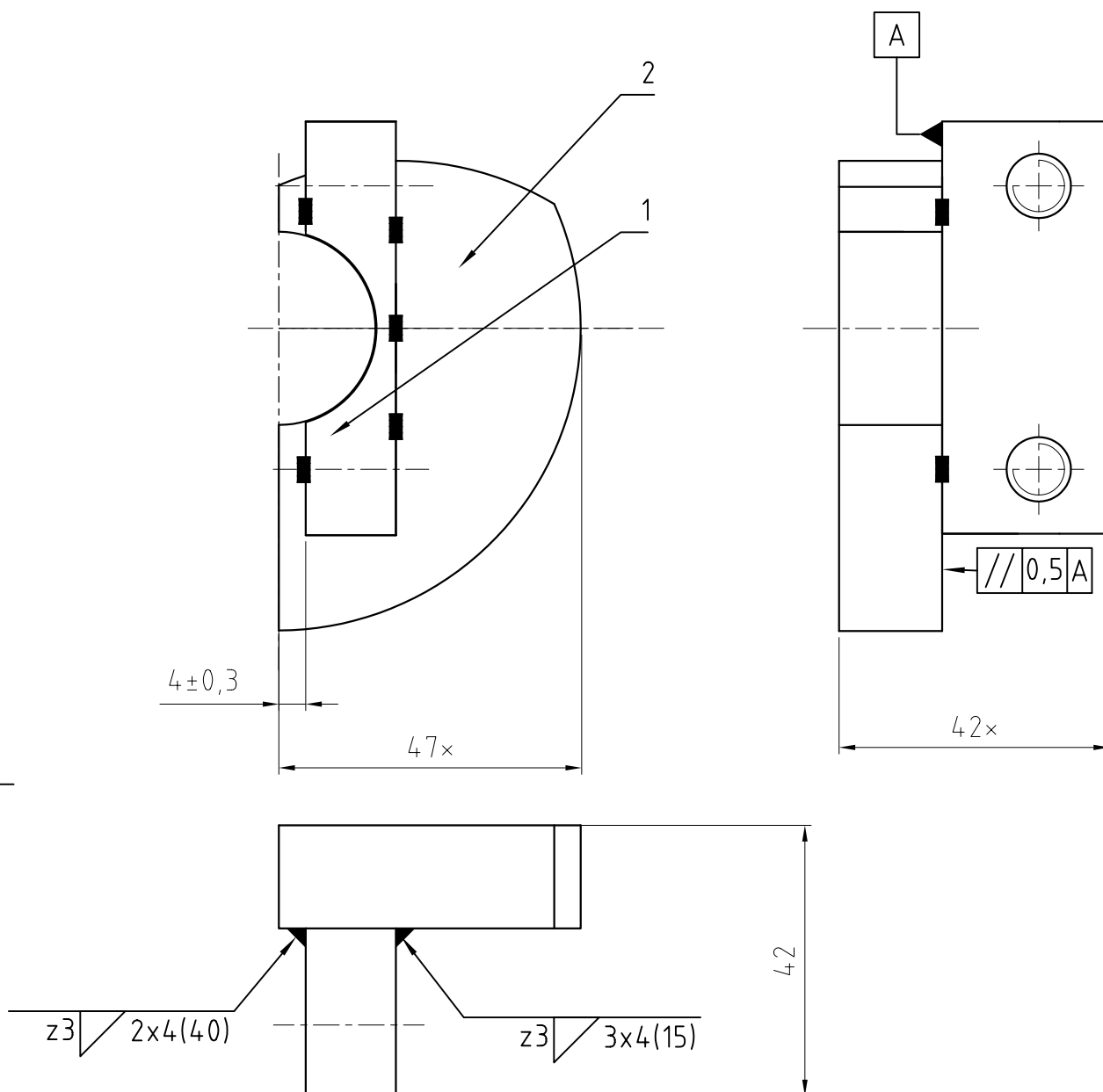
B

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D

E

F



Notes:

1. xDimensions for information only.
2. Welding joint must be off the edge of sector.
3. Gas argon welding.
4. Zinc plated 6 microns thick.

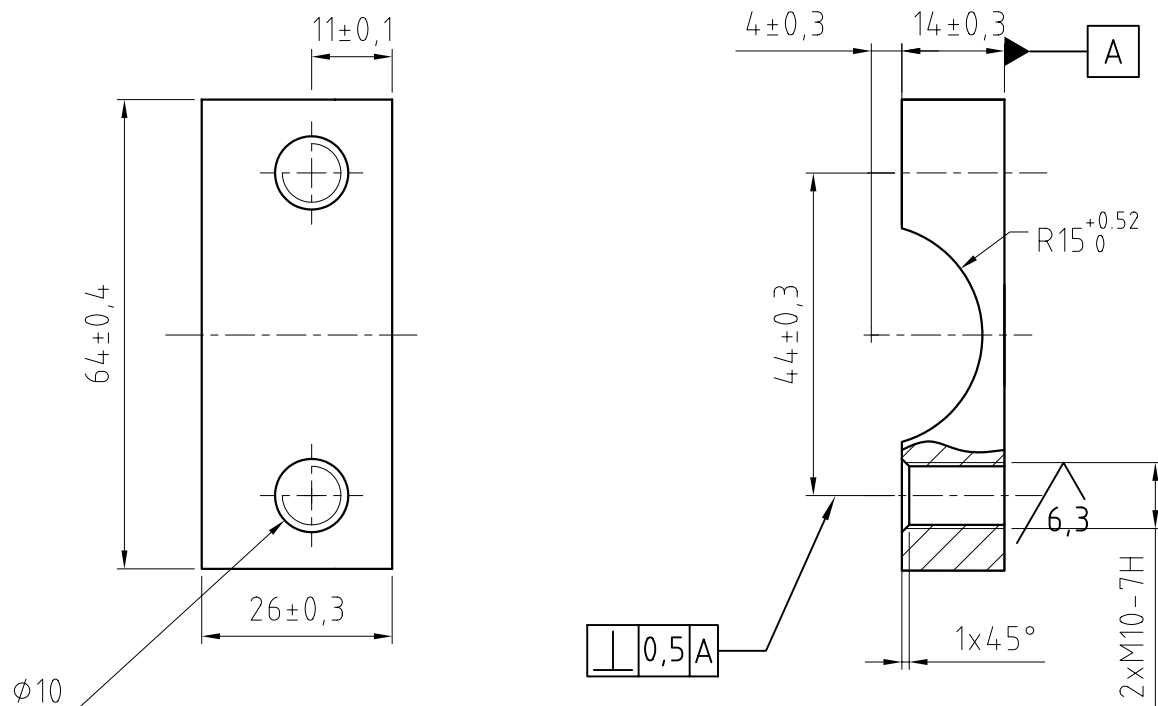
1	1	Half Coupler	TEE 005 101.01
2	1	Sector	TEE 005 728.01
Itemref	Quantity	Title/Name, designation, material, dimension etc	Article No./Reference
Designed by E.Kravchenko	Checked by A.Pishchur	Approved by - date S. Parfenenko	File name HalfCoupler_AD.dwg
		Date 16/11/04	Scale 1:1
		Half Coupler Assembly Drawing	
		TEE 005 101.01 AD	Edition 1
			Sheet 1

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4

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

12,5 / (6,3)



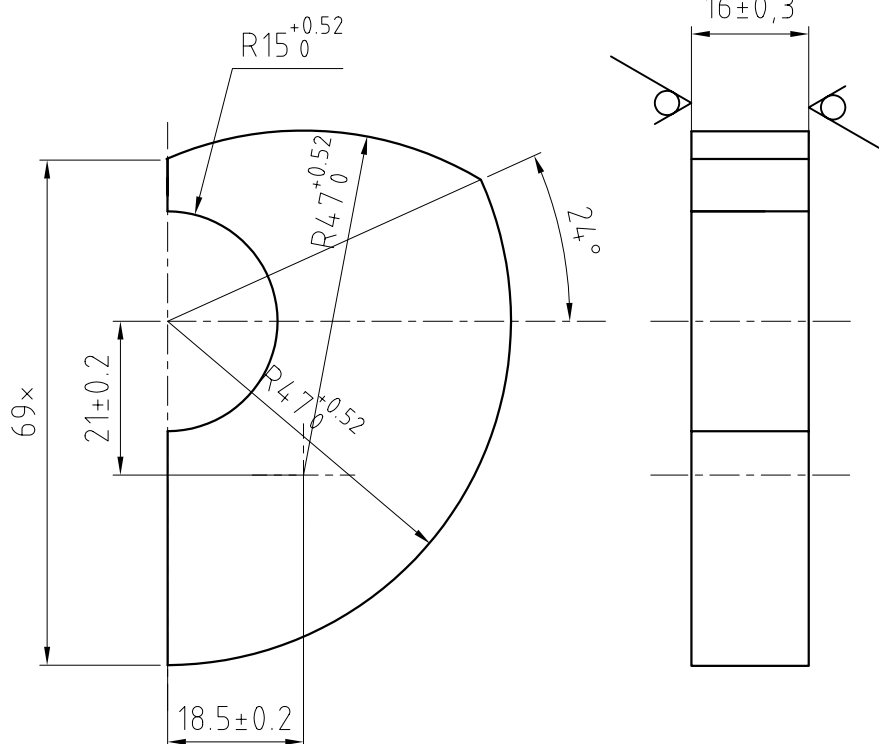
Notes:

1. xDimensions for information only.
2. Material: mild steel.
3. Zinc plated 6microns thick.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E.Kravchenko	Checked by A.Pishchur	Approved by - date S. Parfenenko	File name HalfCoupler_00510101.dwg	Date 16/11/04	Scale 1:1	
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT			Half Coupler			
			TEE 005 101.01		Edition 1	Sheet 1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

12,5 / (✓)



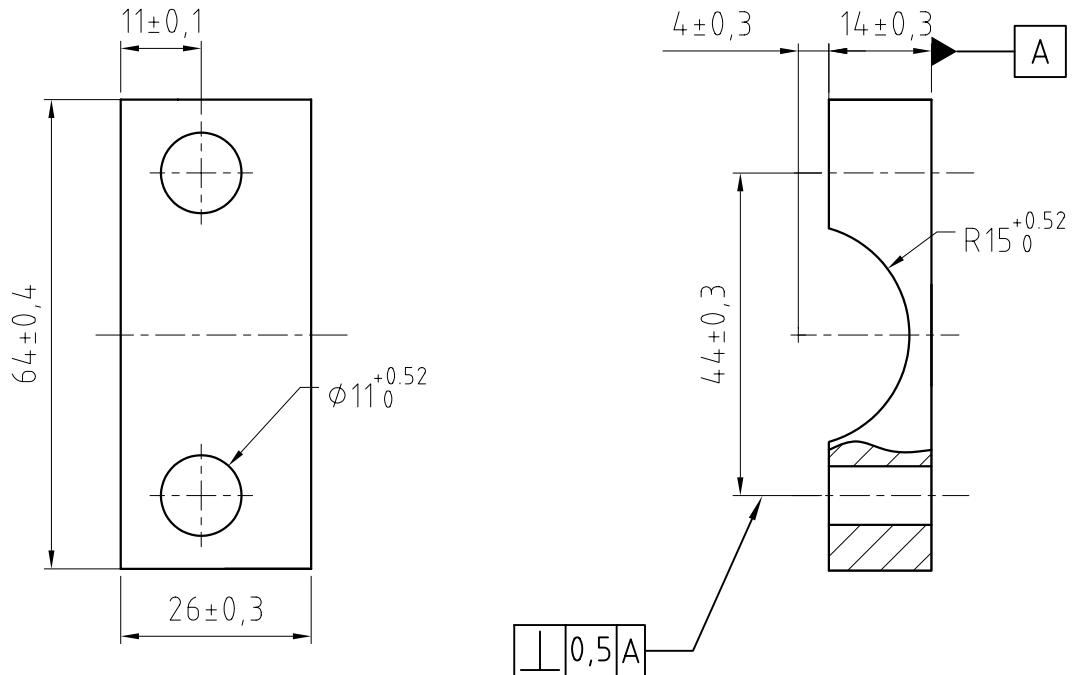
Notes:

1. xDimensions for information only.
2. Material: mild steel.
3. Remove all sharp corners R0.5

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E.Kravchenko		Checked by A.Pishchur	Approved by - date S. Parfenenko	File name Sector_00572801.dwg	Date 10/11/04	Scale 1:1
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT				Sector		
				TEE 005 728.01		Edition 1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

12,5 / (✓)



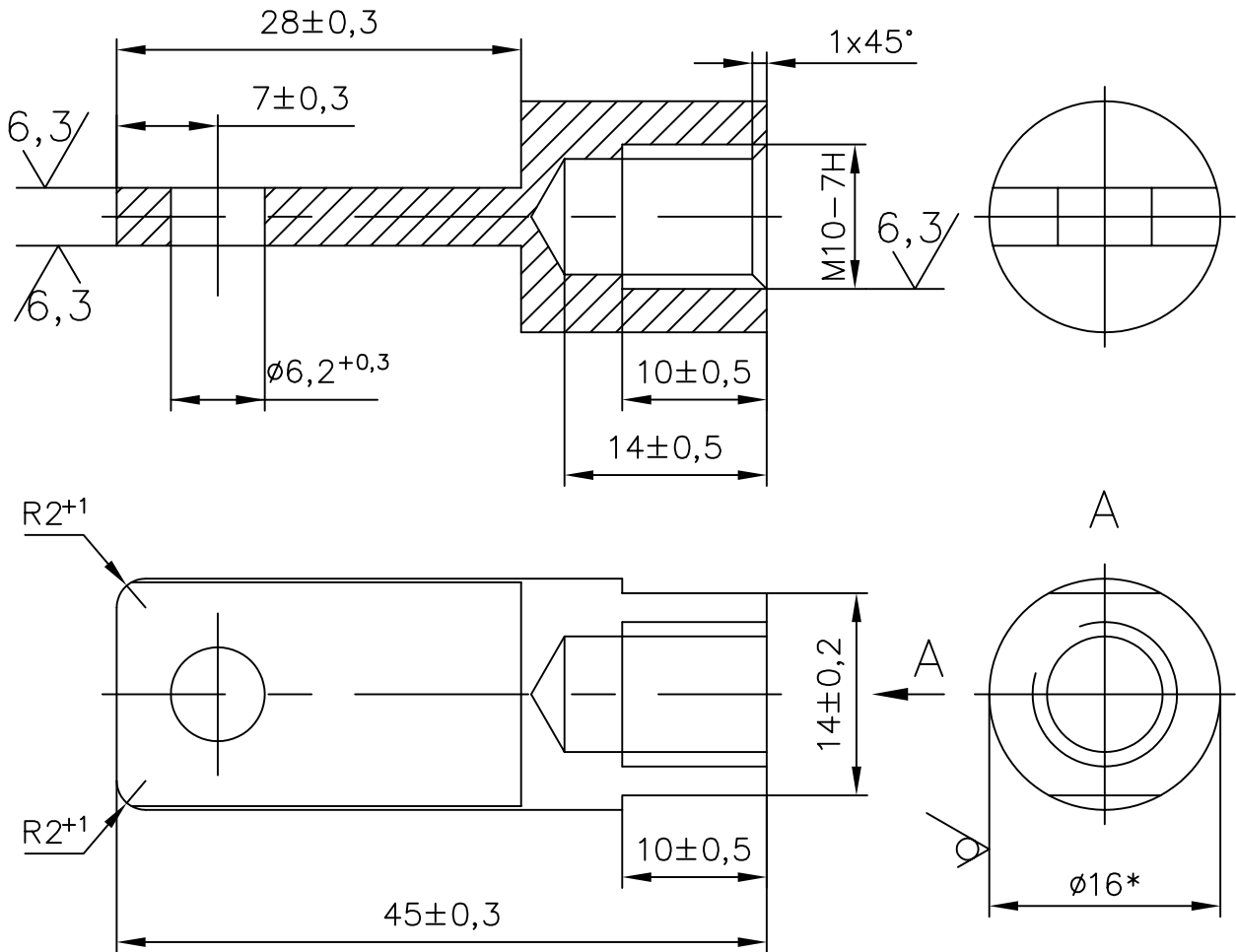
Notes:

1. xDimensions for information only.
2. Material: mild steel.
3. Zinc plated 6microns thick.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E.Kravchenko		Checked by A.Pishchur	Approved by - date S. Parfenenko	File name HalfCoupler_00510103.dwg	Date 16/11/04	Scale 1:1
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT				Half Coupler		
				TEE 005 101.03		Edition 1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

12,5/ (✓)



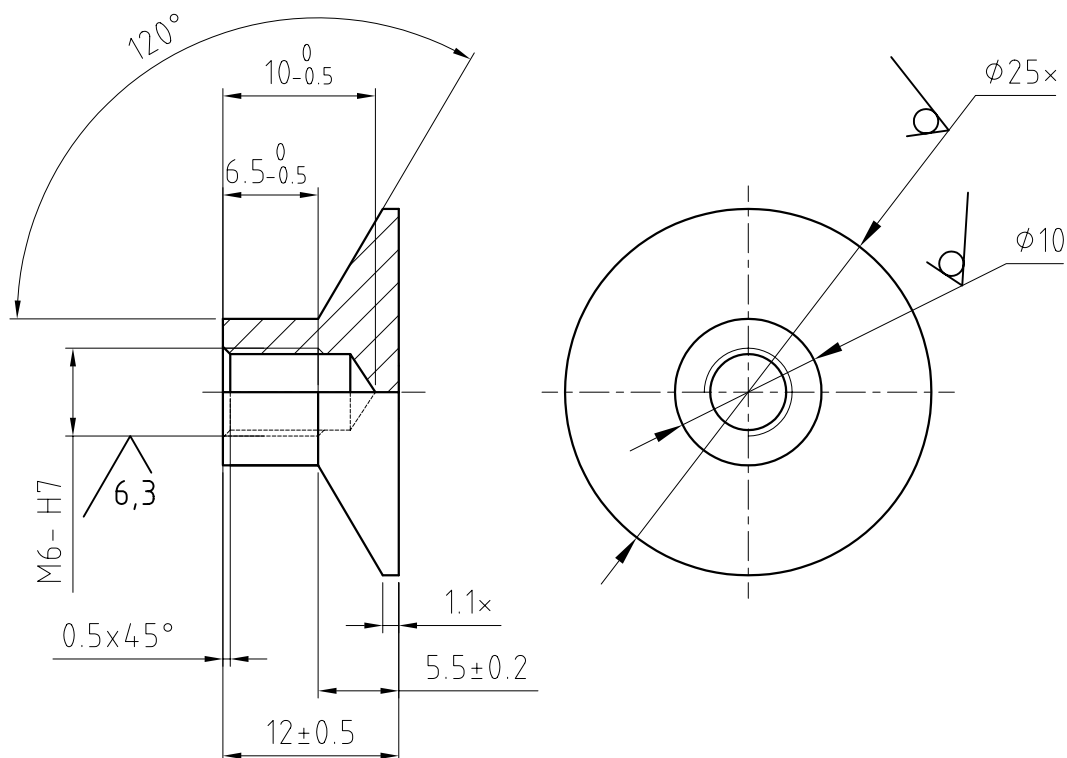
Notes:

1. Material: mild steel.
2. xDimensions for information only.
3. Unspecified tolerances: H12, h12, ±IT12/2.
4. Zinc plated 9 microns thick.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by Smirnov	Checked by A.Pishchur	Approved by - date S. Parfenenko	File name TSAG 715111016.dwg	Date 17/11/04	Scale 2:1	
INDUSTRIAL GROUP TAVRIDA ELECTRIC			Ear			
			TSAG 7511111016	Edition 1	Sheet 1	

1		2		3		4		
RevNo	Revision note					Date	Signature	Checked

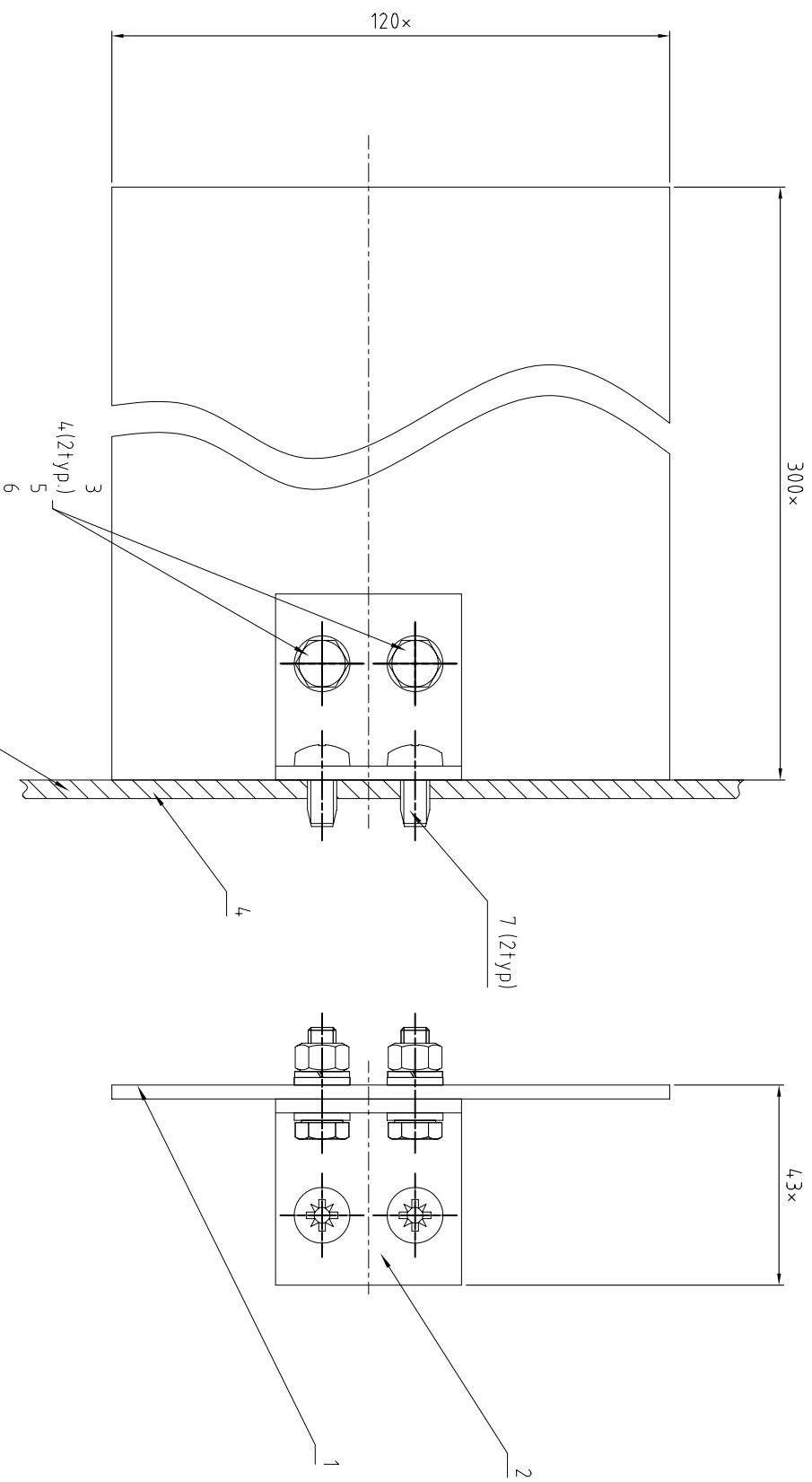
12,5 / (✓)



Notes:

1. Material steel 20 GB 699-88, 25 mm dia.
2. xDimensions for information only.
3. Unspecified tolerances: H12, h12, $\pm IT12/2$.
4. Remove all sharp corners R0,5.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko		Checked by A.Pishchur	Approved by - date S. Parfenenko	File name Head_00532201.dwg	Date 17/11/04	Scale 1:1
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			TEE 005 322.01		Edition 1	Sheet 1

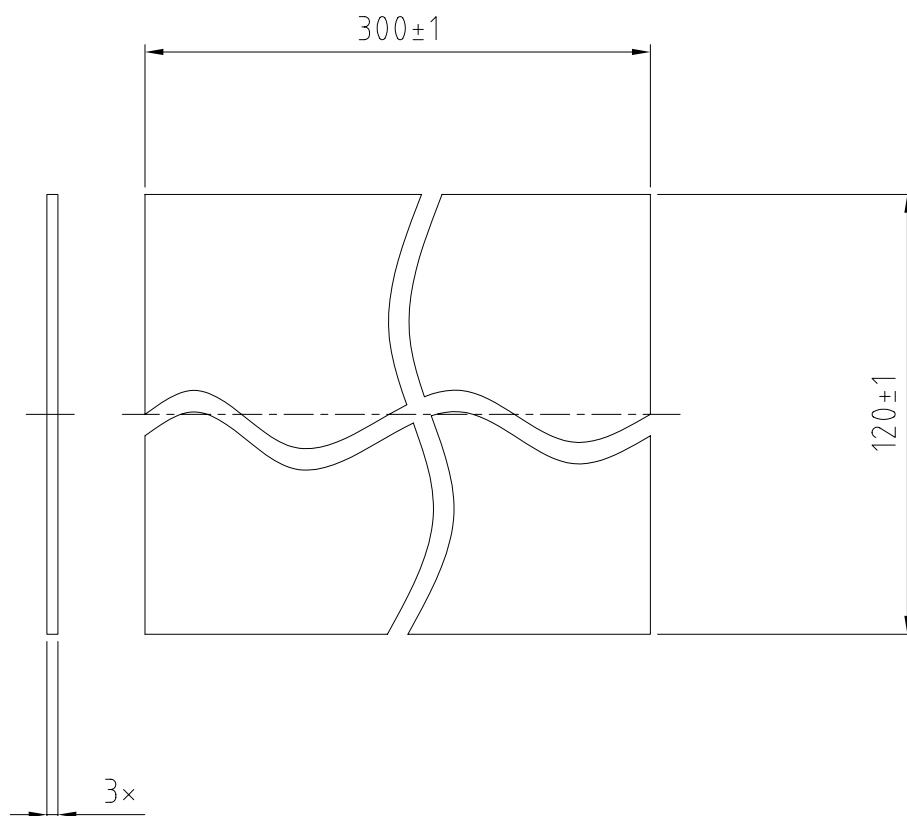


- Notes:
1. xDimensions for information only.
 2. Holes PVC plated and place for installation to be chosen at site.

1	1	L Angle	TEE 005 001.02
2	1	Insulation Plate	TEE 005 630.02
3	2	Bolt (ISO4017)	M6x20
4	4	Washer (DIN125A)	d6
5	2	Locking washer (DIN6798 type J)	d6
6	2	Nut (DIN934)	M6
7	2	Tapping Screw (ISO 7049 F-Z)	d6.3
Itemref		Quantity	Article No./Reference
Designed by		Checked by	Approved by - date
E. Kravchenko		A. Pishchur	S. Parfenenko
		File name	Date
		InsPanel_A00wg	25/11/04
		Scale	1:1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

25/ (✓)



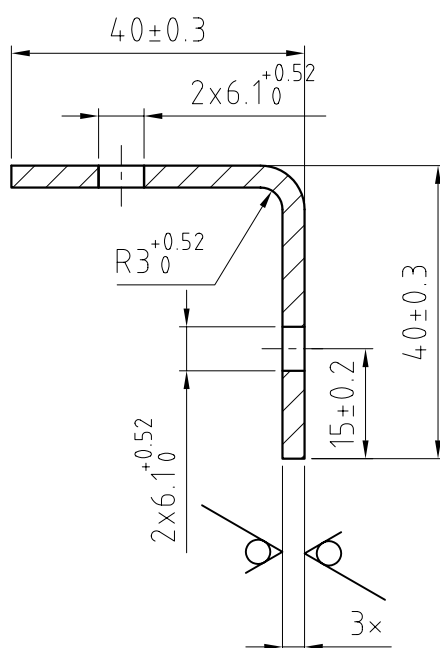
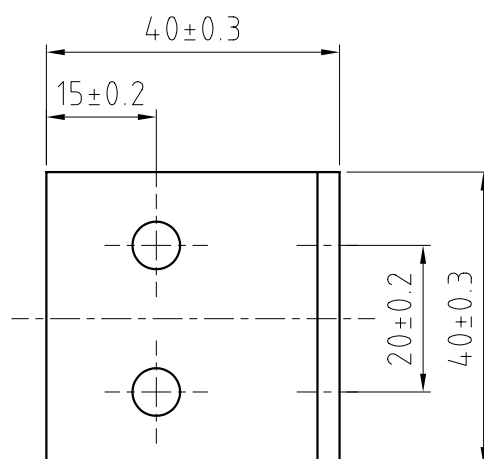
Notes:

1. xDimensions for information only.
2. Material: PVC plate 3mm thick. Alternative insulation material can be used with insulation durability not less than 50kV/mm.
3. Remove all sharp corners with R2.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E.Kravchenko	Checked by A.Pishchur	Approved by - date S. Parfenenko	File name InsPlate_00563002.dwg	Date 25/11/04	Scale 1:2	
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT			Insulation Plate			
			TEE 005 630.02		Edition 1	Sheet 1

1	2	3	4
RevNo	Revision note	Date	Signature

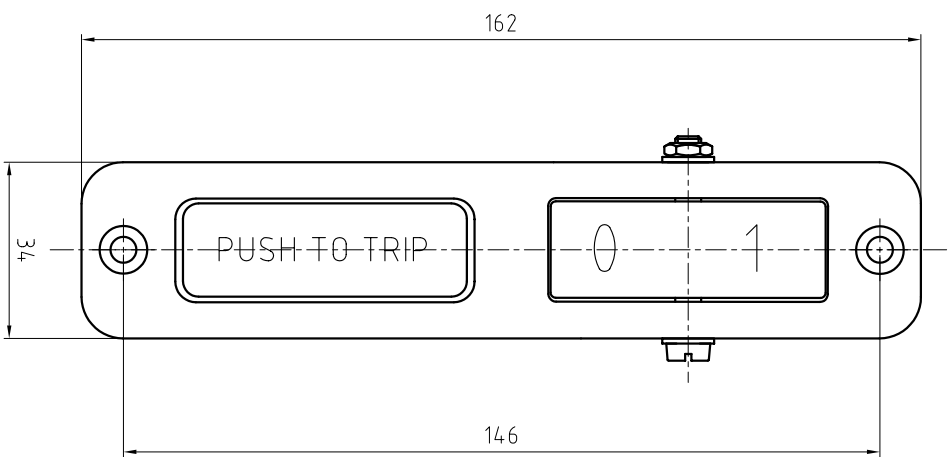
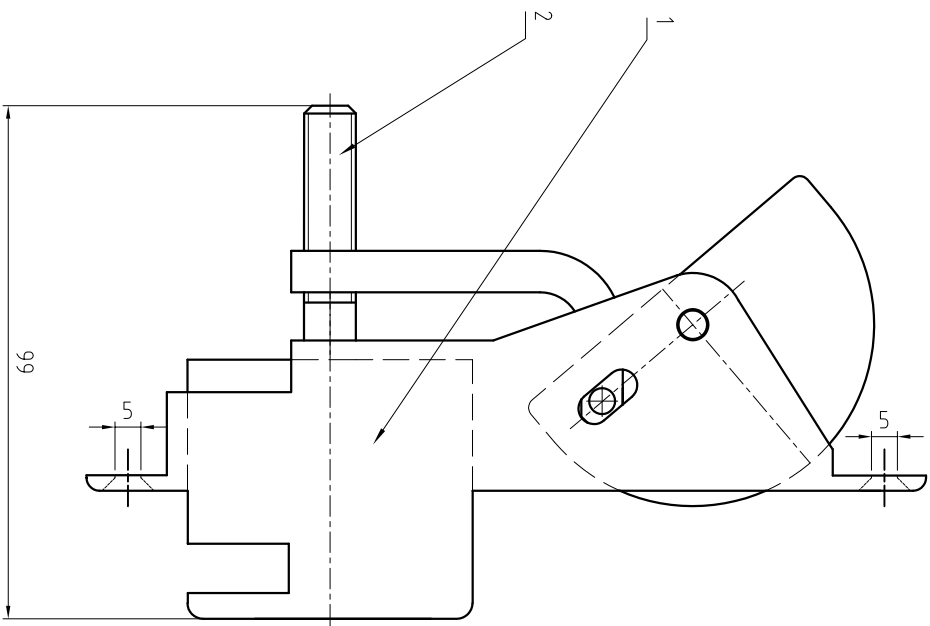
12,5 / (✓)



Notes:

1. ×Dimensions for information only.
2. Material: mild steel 3mm thick.
3. Zinc plated 6 microns thick.
4. Remove all sharp corners R0,5.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E.Kravchenko	Checked by A.Pishchur	Approved by - date S. Parfenenko	File name LAngle_00500102.dwg	Date 25/11/04	Scale 1:1	
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT			L-Angle			
			TEE 005 001.02		Edition 1	Sheet 1



Notes:
1. All dimensions for information only.

1	1	MTSU				
2	1	Rod	TEE 005 700.01			
Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko	Checked by A. Pishchur	Approved by - date S. Parfenenko		File name MTSU_AD.dwg	Date 18/11/04	Scale 1:1



TAVRIDA ELECTRIC
AS TAVRIDA ELECTRIC EXPORT

MTSU AD

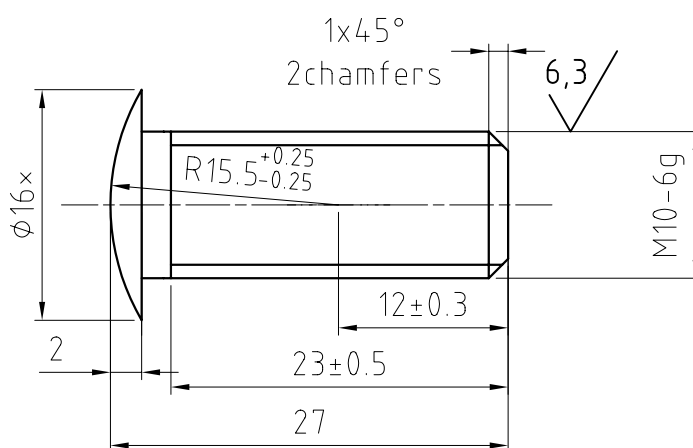
TEE 005 510.01 AD

Edition
1

Sheet
1/1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

12,5 / (6,3)



Notes:

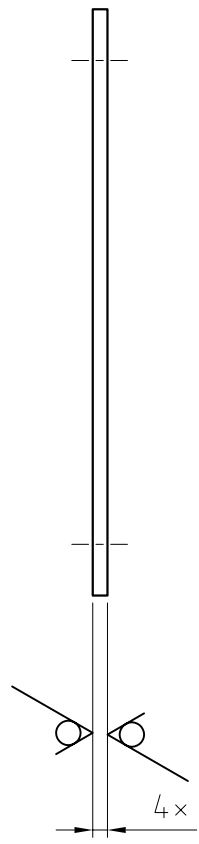
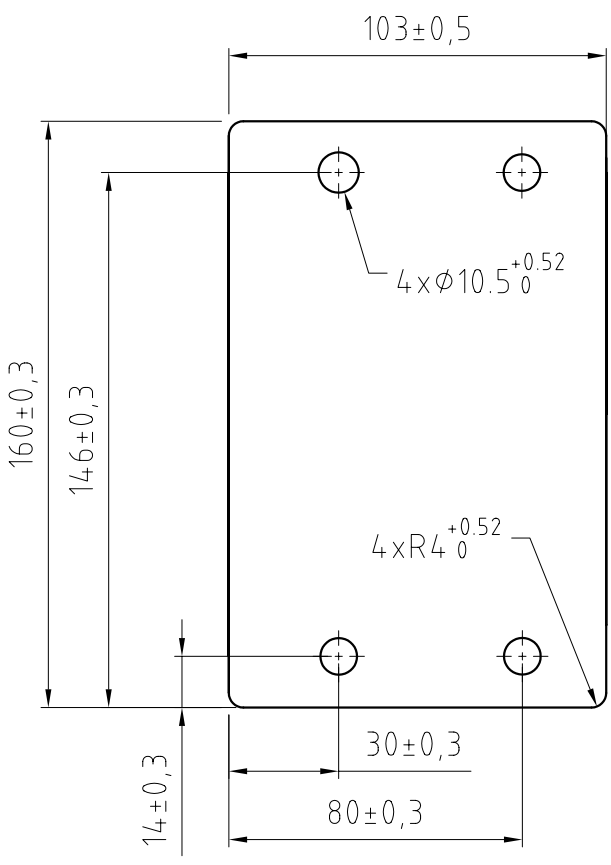
1. xDimensions for information only.
2. Material: steel 9S20 DIN 1651, cold-draw, 18mm dia.
3. Zinc plated 6 microns thick.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko	Checked by A.Pishchur	Approved by - date S. Parfenenko	File name Pin_00563301.dwg	Date 17/11/04	Scale 2:1	
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT			Pin			
			TEE 005 633.01		Edition 1	Sheet 1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

12,5

(✓)

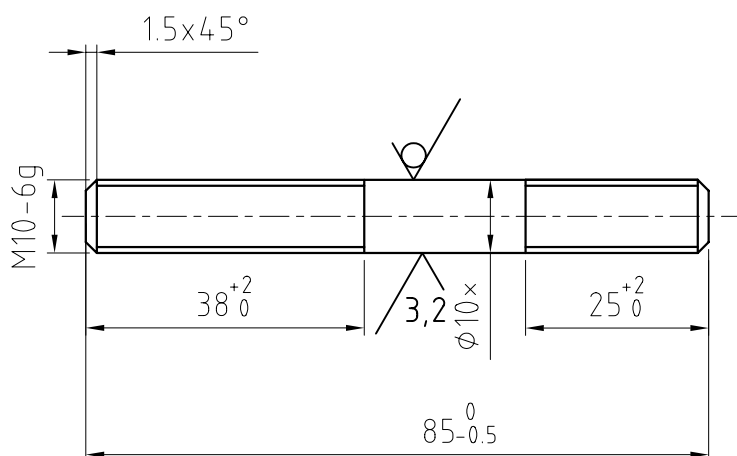


- Notes:
1. xDimensions for information only.
 2. Material: mild steel 4mm thick.
 3. Zinc plated 6 microns thick.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko		Checked by A.Pishchur	Approved by - date S. Parfenenko	File name Plate_00563001.dwg	Date 16/11/04	Scale 1:2
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT				Plate		
				TEE 005 630.01		Edition 1

1		2		3		4		
RevNo	Revision note					Date	Signature	Checked

12,5 / (✓)



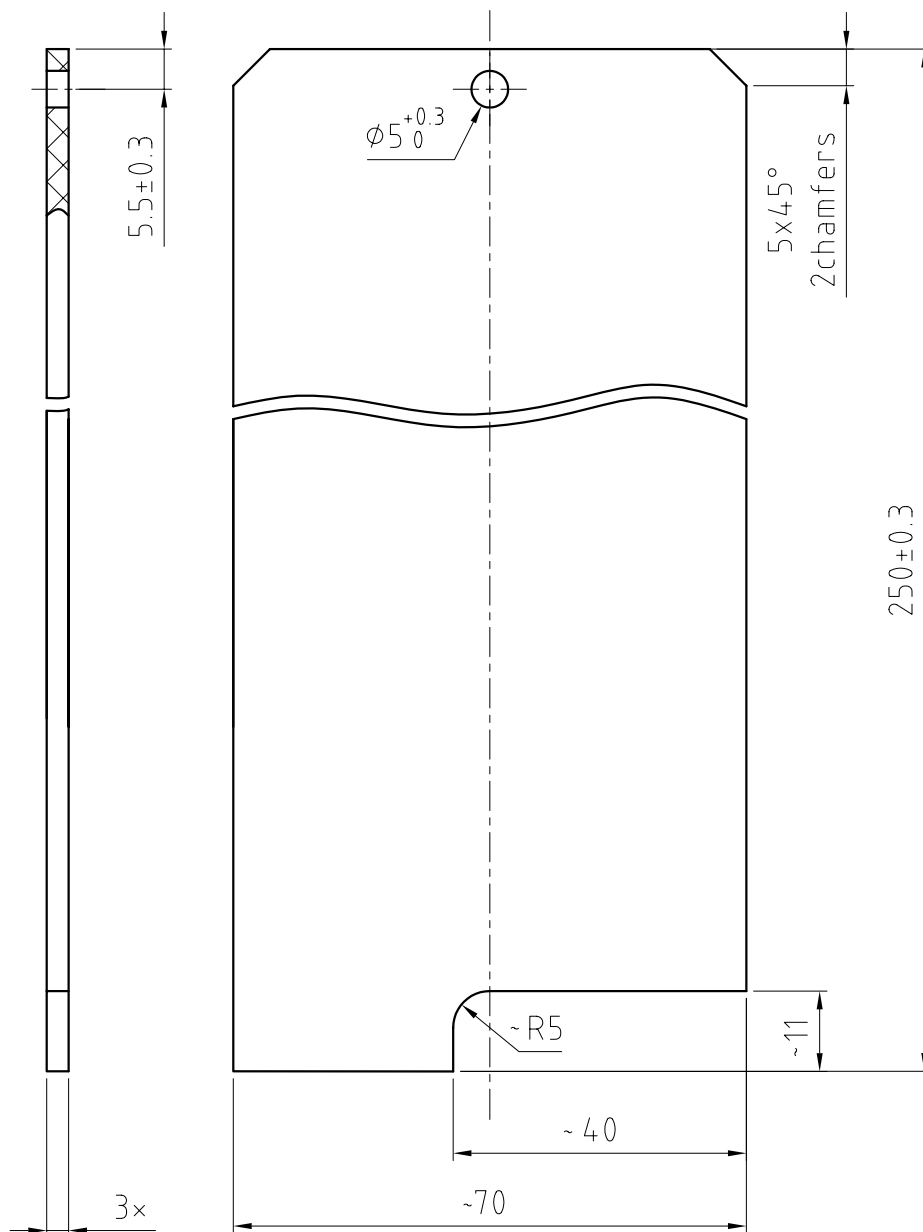
Notes:

1. Material steel 20 GB 699-88, 10 mm dia.
2. xDimensions for information only.
3. Unspecified tolerances: H12, h12, $\pm IT12/2$.
4. Remove all sharp corners R0,5.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko	Checked by A.Pishchur	Approved by - date S. Parfenenko	File name Rod_00570001.dwg	Date 17/11/04	Scale 1:1	
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT			Rod			
			TEE 005 700.01		Edition 1	Sheet 1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

25/ (✓)

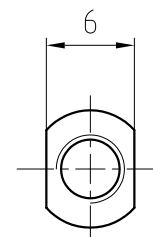


Notes:

1. xDimensions for information only.
2. Material: PVC plate 3mm thick. Alternative insulation material can be used with insulation durability not less than 50kV/mm.
3. Remove all sharp corners with R2.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko	Checked by A.Pishchur	Approved by - date S. Parfenenko	File name Screen_00573001.dwg	Date 17/11/04	Scale 1:1	
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT			Screen			
			TEE 005 730.01		Edition 1	Sheet 1

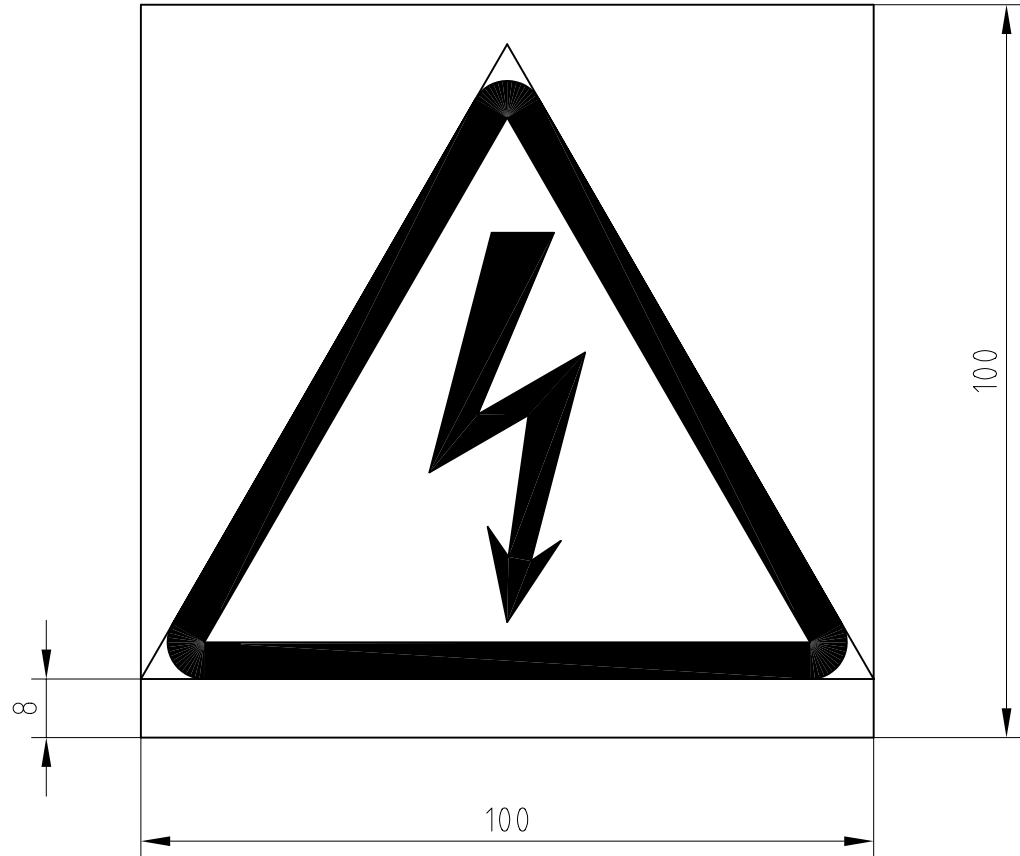
12,5 ✓ (✓)



Itemref	Quantity	Title/Name, designation, material, dimension etc	Article No./Reference			
Designed by E. Kravchenko		Checked by A.Pishchur	Approved by - date S. Parfenenko	File name Spacer_00572401.dwg	Date 17/11/04	Scale 2:1
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT			Spacer			
			TEE 005 724.01		Edition 1	Sheet 1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

12,5/ (✓)

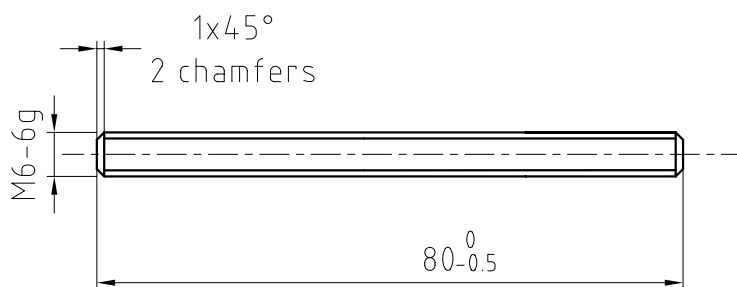


- Notes:
1. All dimensions according to ISO standard "Warning Characters".
 2. Symbol color is black.
 3. Background color is yellow RAL 1023.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko	Checked by A.Pishchur	Approved by - date S. Parfenenko	File name Sticker_voltage.dwg	Date 17/11/04	Scale 1:1	
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT Sticker "Danger! Electric Voltage"				Edition 1	Sheet 1	

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

6,3 / (✓)



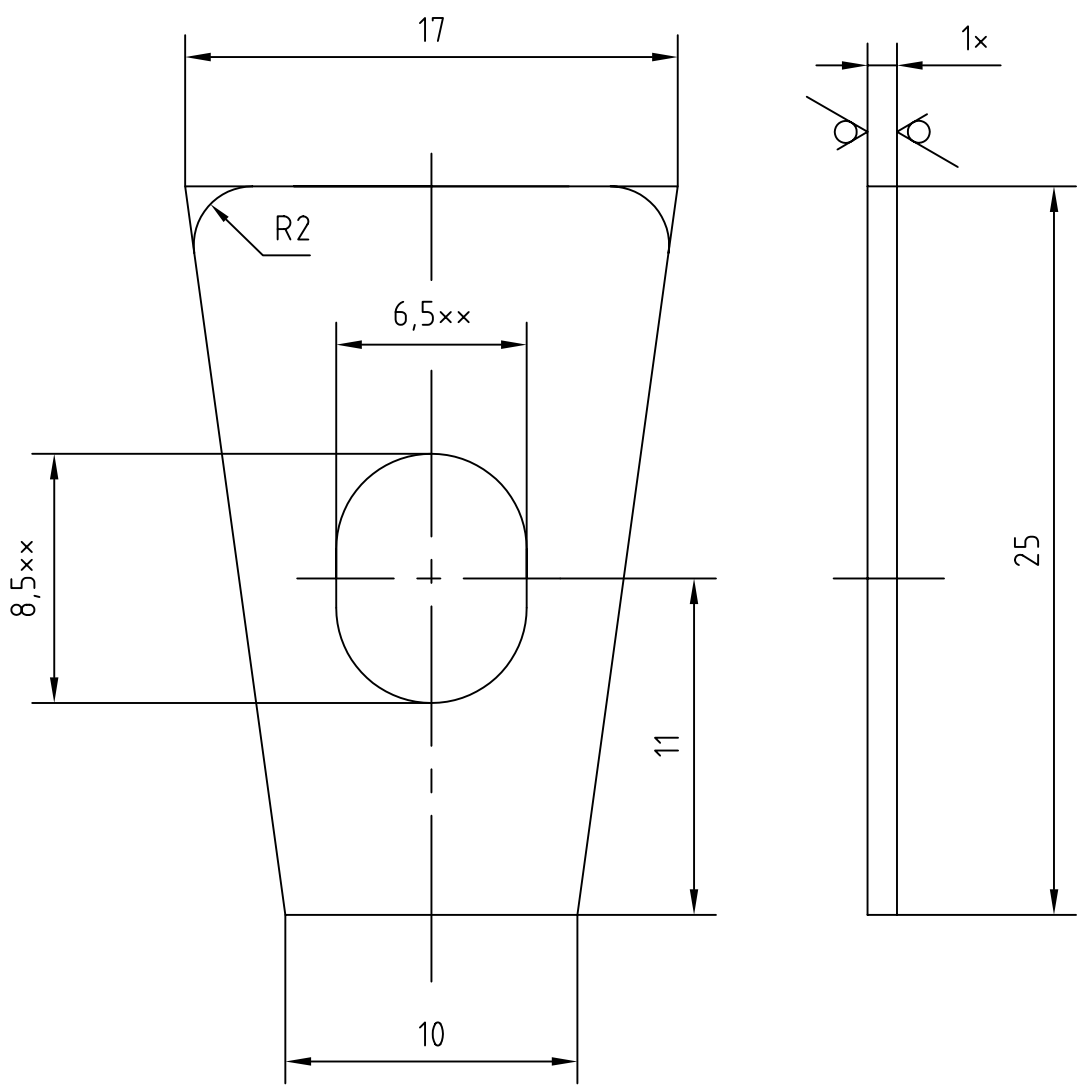
Notes:

1. Material steel 20 GB 699-88, 6 mm dia.
2. xDimension for information only.
3. Unspecified tolerances: H12, h12, ±IT12/2.
4. Remove all sharp corners R0,5.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by E. Kravchenko		Checked by A.Pishchur	Approved by - date S. Parfenenko	File name Stud_00572901.dwg	Date 17/11/04	Scale 1:1
 TAVRIDA ELECTRIC AS TAVRIDA ELECTRIC EXPORT				Stud		
				TEE 005 729.01		Edition 1

1	2	3	4
RevNo	Revision note	Date	Signature
			Checked

12,5 / (✓)



- 1. x Dimensions for information.
- 1. xx Treat till the proper dimensions with tools
- 2. Unspecified tolerances H14; h14; ±IT14/2.
- 3. Zinc coating 6 microns.

Itemref	Quantity	Title/Name, designation, material, dimension etc			Article No./Reference	
Designed by Smirnov		Checked by A.Pishchur	Approved by - date S. Parfenenko	File name TSAG71114.1002.dwg	Date 17/11/04	Scale 4:1
INDUSTRIAL GROUP TAVRIDA ELECTRIC 				Washer		
				TSAG 71114.1.002		Edition 1