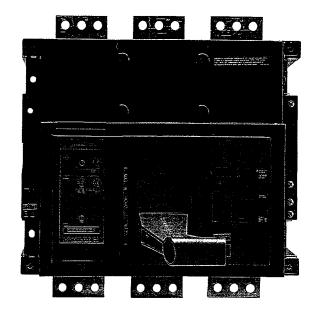
Molded case circuit breakers

Catalog

Compact™ CM 1250-2500 A







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Compact CM circuit breaker introduction, advantages

standard compliance

CM breakers are built in accordance with Underwriters Laboratories standard UL 489. The circuit breaker and its accessories, except when noted, are listed under UL file E63335.

performance

CM breakers are designed to meet or exceed UL 489 requirements.

Standard tests: UL 489 standard section 7.1 gives test values for calibration, overload, temperature, endurance, interrupting ability, dielectric. On page 21 of this document, extracts of UL standards are given.

Additional tests: CM breakers meet UL 489 standard additional requirements:

- high available fault current
- 100% rating

as shown on page 21

other performances

The UL 489 standard assures that the circuit breaker has sufficient characteristics to be used in normal conditions.

However, CM circuit breakers exceed the standard requirements without additional cost:

in endurance: the heavy duty mechanism and contact design provides a mechanical endurance of 10,000 operations and an electrical endurance of 2,000 cycles in accuracy: the solid state trip unit provides a more accurate protection than required by the standard, see time current curves page 7

interr	upting	ratings

CM type ampere ratings 3-pole current sensors		UL listed interrupting ratings RMS Symmetrical. Amps		
	(A)	240V	480V	600V
standard rated	breaker			
CM 1250 HE	1250	125,000	85,000	50,000
CM 1600 HE	1600	125,000	85,000	50,000
CM 2000 HE	2000	125,000	85,000	50,000
CM 2500 HE	2500	125,000	85,000	50,000
100% rated bre	aker			
CM 1250 HH	1250	125,000	85,000	50.000
CM 1600 HH	1600	125,000	85,000	50,000
CM 2000 HH	2000	125,000	85,000	50,000
CM 2500 HH	2500	125,000	85,000	50,000

ratings

Four continuous current ratings: 1250, 1600, 2000 and 2500A

Two types are listed:

- standard rated circuit breakers
- 100% rated circuit breakers

small dimensions

A unique and small insulating casing for all five ratings (1250 to 2500A) simplifies layout design and installation.

reverse feeding

maintenance free breaker design

reduces downtime and maintenance costs.

high endurances

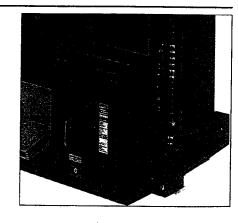
The endurance of the design is four times greater than that required by the standards.

isolation function

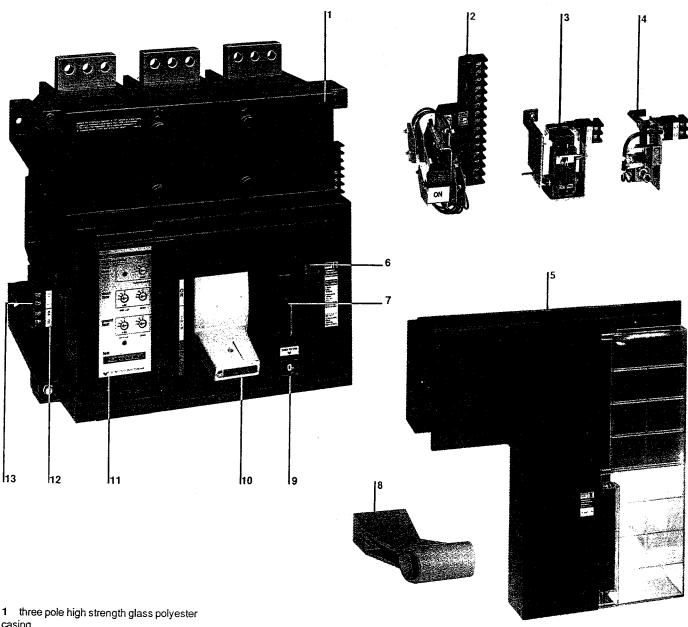
The operating handle is representative of the position of the main contacts. The OFF position can be reached only when the main contacts are fully opened.

built-in control terminal blocks

Are provided with the accessories, consequently intermediate terminals are not required for the connection of control wiring.



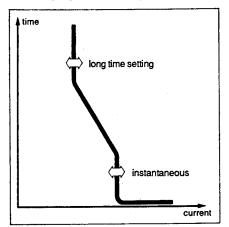
Compact CM circuit breaker description

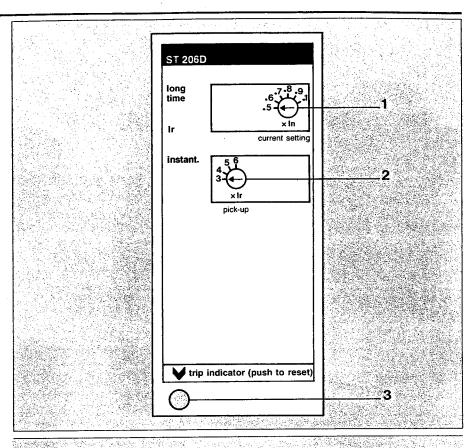


- casing
- 2 auxiliary and alarm switches
- 3 undervoltage trip device
- 4 shunt trip
- 5 motor operator
- 6 ON-OFF indicator directly operated by the mechanism (optional with auxiliary switches)
- 7 provisions for padlock, when contacts are actually opened
- 8 handle extension
- push to trip button
- 10 handle with three positions:
- ON-TRIPPED-OFF
- 11 solid state trip unit
- 12 overcurrent trip switch terminal block
- 13 neutral sensor terminal block

Compact CM circuit breaker trip units

- 1 long time current setting
- 2 instantaneous pickup
- 3 mechanical fault trip indicator, pops out when the circuit breaker trips through the trip unit. It indicates any electrical fault, as does the overcurrent trip switch described on page 12. This indicator must be reset prior to resetting the circuit breaker note: a transparent cover is provided. It is secured by two screws to prevent access to the settings by unauthorized personnel





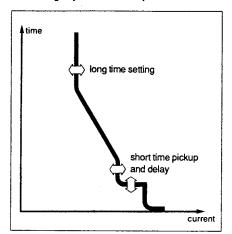
12

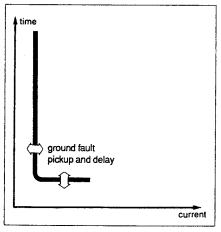
Compact CM circuit breaker trip units

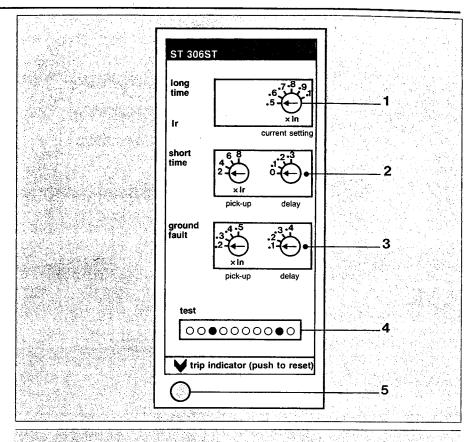
for selective application and ground fault protection

- 1 long time current setting
- 2 short time pickup and delay
- 3 ground fault pickup and delay
- 4 test receptacle for use with portable test kit cat. no. 55391
- 5 mechanical fault trip indicator, pops out when the circuit breaker trips through the trip unit. It indicates any electrical fault, as does the overcurrent trip switch described on page 12. This indicator must be reset prior to resetting the circuit breaker.

note: a transparent cover is provided. It is secured by two screws to prevent access to the settings by unauthorized personnel







overcurrent protection

<u>amini tin karanaka kunin meningan kenala</u>	TREE TO A CONTRACT OF THE CONT		
long time	current setting	0.5 to 1 x sensor rating	
short time	pickup	2 to 8 x current setting	
	delay	0-0.1-0.2-0.3①	
instantaneous	pickup	override at 35,000A	
test receptacle	for overcurrent and	ground fault testing	

ground fault protection @

(option T)	pickup	ST 306ST 3 : 0.2 to 0.5 x sensor rating
		ST 316ST @: 0.2 to 0.4 x sensor rating
	delay	0.1 - 0.2 - 0.3 - 0.4

fault indicators

local	by mechanical pop-out type indicator
remote	by overcurrent trip switch - see page 12

3 Used on CM 1250 - CM 1600 and CM 2000

@ Used on CM 2500

 $[\]ensuremath{\mathfrak{D}}$ The short time delay may be set at zero if instantaneous tripping is required

② The maximum ground fault pickup of ST 316ST meets 1996 National Electrical Code paragraph 230-95 (not to exceed 1200A).

neutral sensor

Ground fault protection may be applied on 3Ø4W or 3Ø3W circuits. On 3Ø4W an external neutral sensor must be used. This neutral current sensor shall have the same ampere rating as the breaker. The following are current sensors for use with CM breakers equipped with ST 306ST or ST 316ST trip units.

rating	for	cat. no.
1250A	CM 1250	55760
1600A	CM 1600	55759
2000A	CM 2000	55758
2500A	CM 2500	55757

wiring

It shall be as indicated in opposite fig. and on the neutral sensor label. Observe control wiring (terminal S1-S2, T1-T2). terminals

- terminals S1-S2 (neutral sensor) are of "quick-connect" type (1/4" male tab terminals are supplied with current sensors).
- terminals T1-T2 (circuit breaker) are pressure type terminal blocks. These terminals are intended for use with 18 to 14 AWG stranded copper wire.

portable test kit

All tests performed by the test kit are functional tests only designed to electrically test the operating integrity of the trip unit, the flux transfer shunt trip and the mechanical operation of the breaker. Tests are not designed as a check of the breaker calibration. Calibration tests can best be done at the factory.

Complete test operating instructions and required setting details are given on the side of the test kit. For convenience, the operating instructions are repeated below.

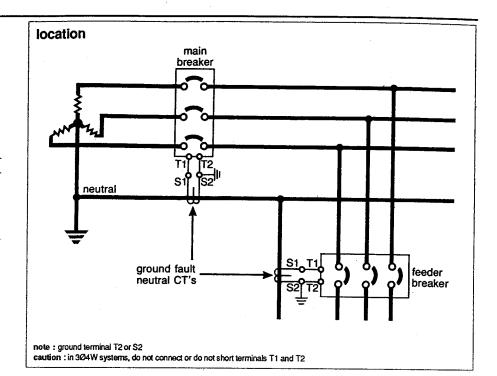
ST306S, ST306ST and ST316ST trip units are equipped with test points that can be used with the portable test kit.

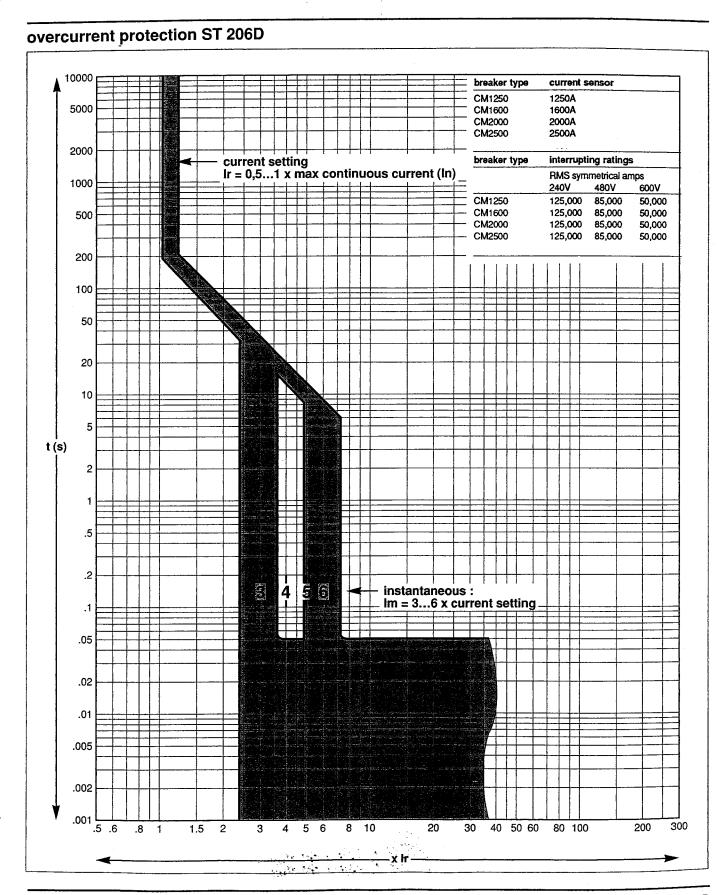
This test kit allows independent tests on the three following protections:

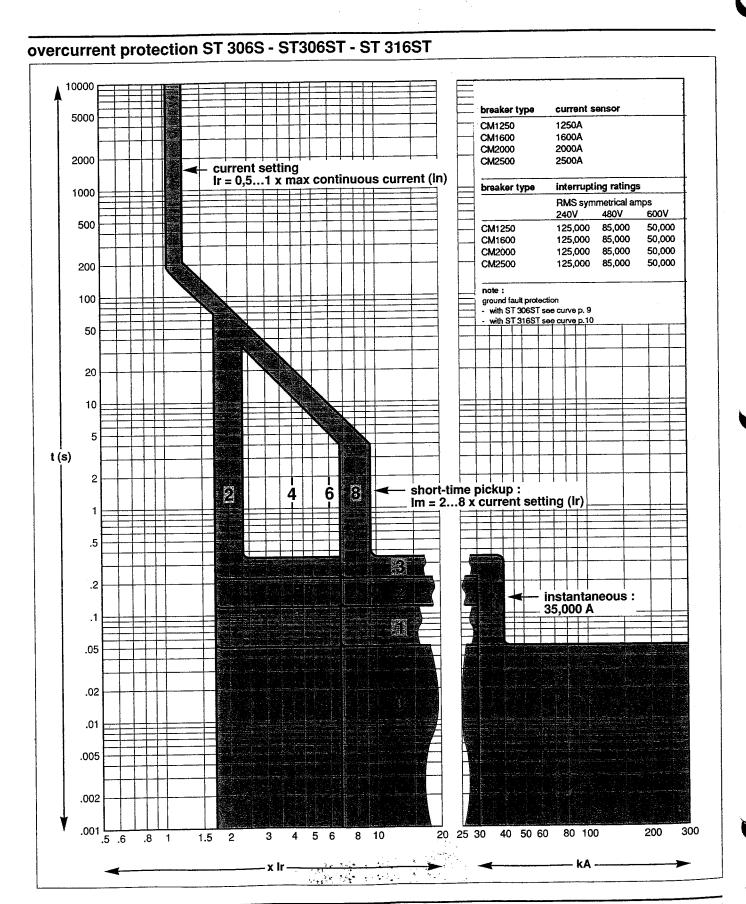
- long time
- short time
- ground fault on ST 306ST and ST 316ST

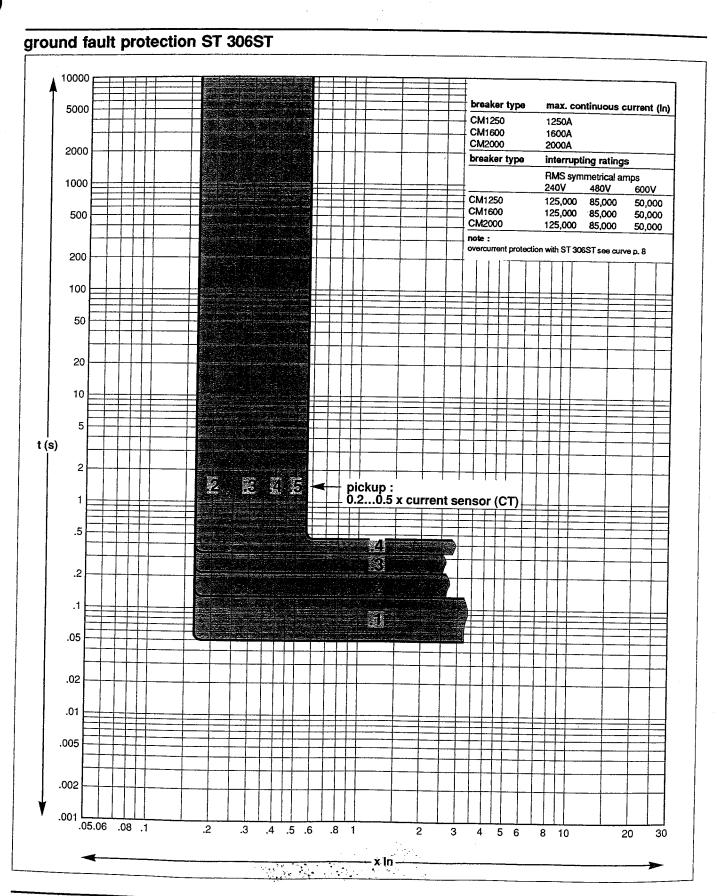
The portable test kit should be supplied by a 120V 60Hz source.

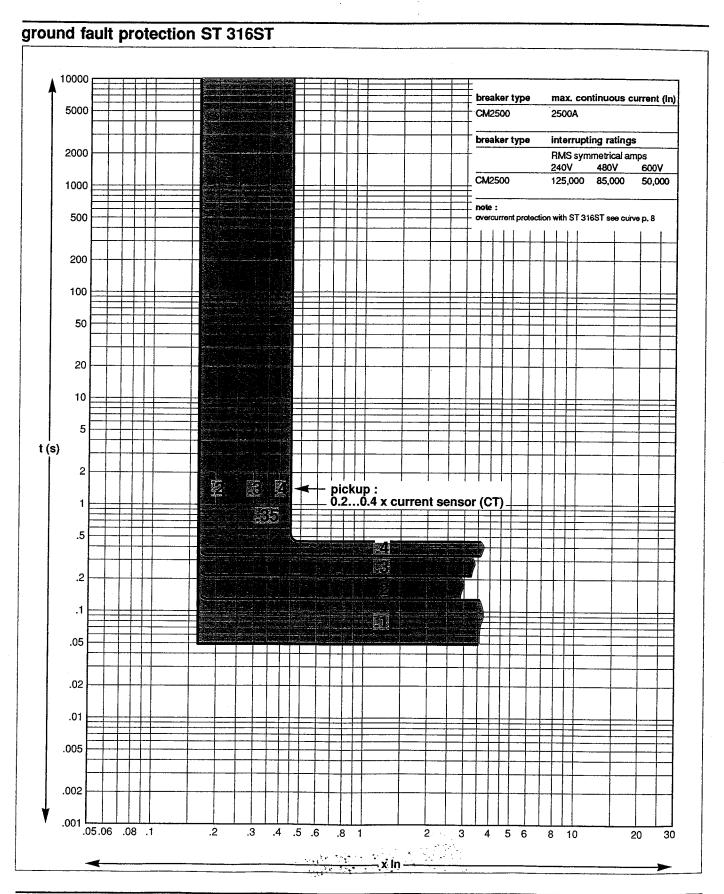
Catalog number 55391



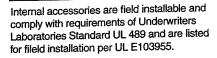








Compact CM circuit breaker accessories



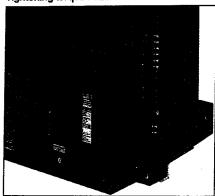
terminals

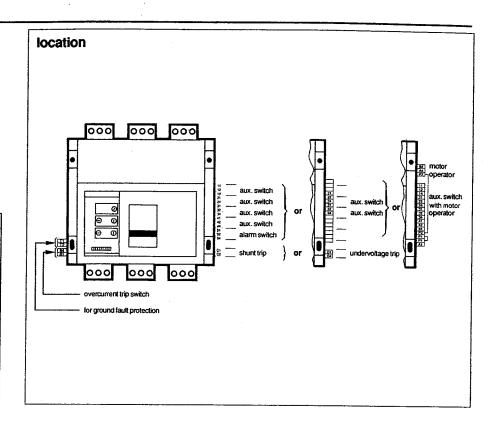
All internal accessories are equipped with pressure type terminals located on the side of the breaker.

Each terminal may be connected by one or two copper wires 18 to 14AWG.

The terminals comply with Underwriters Laboratories Standard UL486A.

Tightening torque: 12 lb.in.





Compact CM circuit breaker accessories

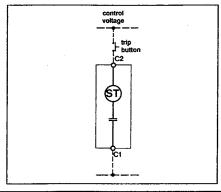
shunt trip undervoltage trip device auxiliary and alarm switches overcurrent trip switch

shunt trip

The shunt trip is intermitently rated with a series normally open contact. AC shunt trips can be operated at 55 percent of their rated voltage, making them suitable for use with ground fault protection devices. minimum operating voltage:

AC:55% of rated voltage DC: 75 % of rated voltage

opening time = 50 m sac.



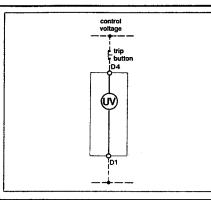
rated	inrush	cat. no.
voltage (V)	current (A)	
60 Hz		
120	3.5	55740
240	1.9	55741
480	1	55742
600	0.65	55743
DC		
24	10	55744
48	4	55745
125	1.8	55746

undervoltage trip device

Undervoltage trip devices may be used as circuit interlocks. If an undervoltage condition exists, operation of the closing mechanism of the circuit breaker will not permit the main contacts to touch, even momentarily.

dropout: 35-70 % of rated voltage pickup: 85 % of rated voltage note: to prevent the breaker from tripping in the event of transient voltage drops, an external time delay may be added (fixed delay: min. 0.5 sec. - max. 1 sec.,

voltage: 120V AC, not UL listed)



rated voltage (V)	seal-in current (A)	cat. no.
60 Hz		
120	0.5	55728
240	0.3	77729
480	0.15	55730
600	0.18	55731
DC		
24 48	0.14	55732
48	0.07	55733
125	0.02	55734

auxiliary and alarm switches

Auxiliary switches consist of SPDT switches and provide remote information of the breaker status

Alarm inform "a" co conta

This S break or und buttor

iliary switches cat	. no. 55755		
out motor operator		voltage (V)	_
n.			
ndervoltage trip device or "pus	sh-to-trip"		
ker is tripped by the trip unit, s		L	-
SPDT switch is operated whe			
act (lockout) is closed.			
ontact (alarm) is open, and the	e " b"		
nation. When the breaker is r			
n switch provides alarm/locko			
Nei Status.		1 1	

without motor operator	
2 auxiliary switches	cat. no. 55755
4 aux. + 1 alarm switch	cat. no. 55754
for motor operator	
4 auxiliary switches ①	cat. no. 55676
① not I II listed	

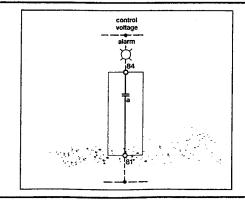
control voltage
off on off on
22 24 32 34 75 a 75 a
121 131
21 31

					
voltage (\	1)	2 auxiliary auxiliary	switches alarm	4 auxiliary auxiliary	+ 1 alarm switch
50/60 Hz	240 - 480	6	5	6	5
	600	3	3	- 3	3
DC	125	0.5	0.5	0.5	0.5
	250	0.25	0.25	0.25	0.25

overcurrent trip switch

Supplied as standard with the trip unit. Operates in the same way as the mechanical trip indicator.

The "a" contact closes when the breaker operates through the trip unit (overcurrent or ground fault). It does not operate if tripping is by shunt trip, undervoltage trip device or push-to-trip button.



voltage (V)		current (A)
50/60 Hz	240	2
DC	125	0.1

Compact CM circuit breaker accessories

motor operator OFF position locking

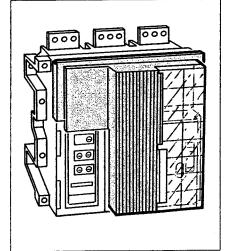
motor operator

The motor operator operates remotely the circuit breaker on orders from pushbuttons, switches or relays.

Remote opening is performed by shunt trip or undervoltage trip device. It ensures resetting and closing in the same time. ON and OFF positions are clearly indicated by a flag indication:

■ white: ON green: OFF

Those two indicators are representative of the status of the main contacts: the OFF position can be indicated only when the main contacts are fully opened. Not UL listed.



rated voltage (V)	cat.no.
60Hz	
120	55611
240	55613
277	55615
480	55617
DC	
24	55618
48	55620
125	55624

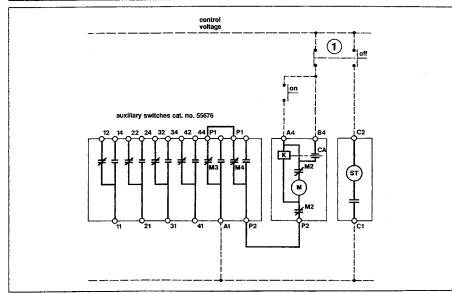
operating voltage: 80-110% of rated

voltage

max. operation frequency: 2 per minute consumption:

■ closing:350VA

opening: refer to shunt trip or undervoltage trip device tables max. closing time: 1.5 sec.



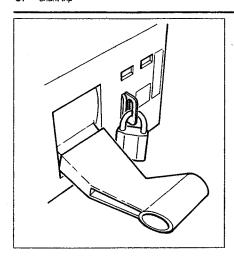
① caution: control diagram shall be designed to interlock remote ON and OFF orders.

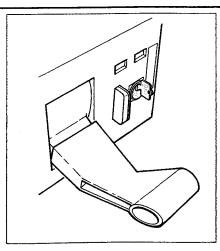
CA-K auto-supply switch/relay locking switches

M3 M4 auxiliary switches (automatic resetting)

alarm switch

shunt trip





OFF position locking

The breaker can be locked in the OFF position by the means of 1 to and/or 3 padlocks (padlocks not provided) and 1 Kirk key lock (KIRK or CASTELL key lock is provided -Factory mounted).

note:

■ The adaptator accomodates up to 3

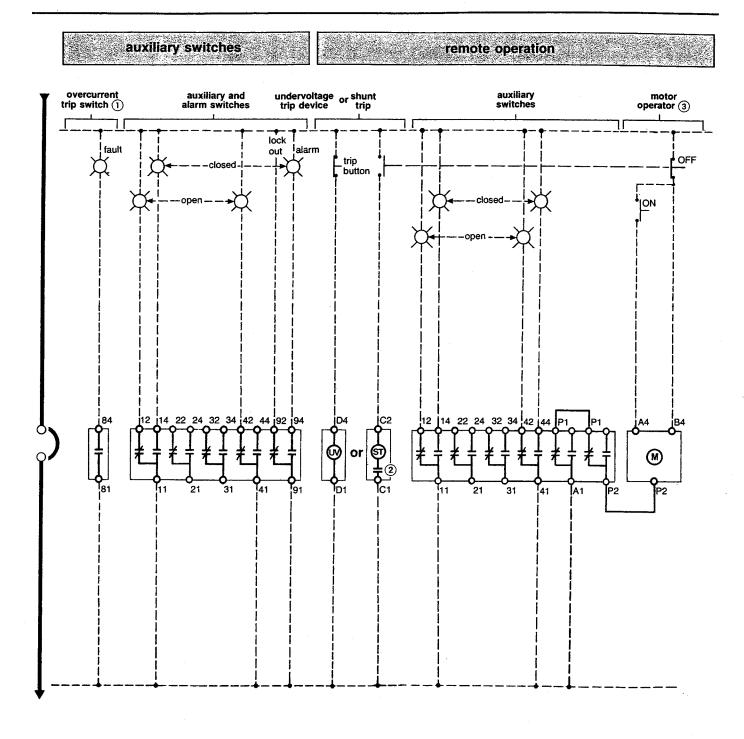
Padlock shackle diameter: 1/4 to 5/16

■ keylock is of the captive key type, free when locked.

padlocking device	cat no. 55653
prov. for KIRK key lock	cat no. 55768
KIRK key lock	cat no. 35635
prov. for CASTELL key lock ^②	cat no. 55769

② includes padlocking device

Compact CM circuit breaker wiring diagrams



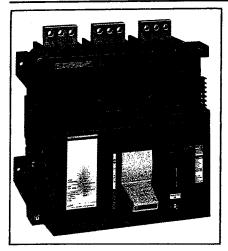


 $[\]ensuremath{\textcircled{1}}$ not available on molded case switch

² self cut-off switch

③ see page 13 for internal wiring diagrams note: contacts are shown with the breaker in the open and reset position

Compact CM molded case switch



construction

CM molded case switch is designed identically to CM molded case circuit breaker, except that it is not equipped with a trip unit. High instantaneous trip at 35,000 Amps. UL listed under file E103740.

Caution

molded case switches does not provide overcurrent protection. Molded case switch can be protected by a CM circuit breaker.

ratings				
m.c.s. 600V	ampere rating (A)		short circuit withs max.sym.Amps	tand when protected by
CM 1600HA	1600	at 240V	125,000	CM1600
		at 480V	85,000	CM1600
		at 600V	50,000	CM1600
CM 2000HA	2000	at 240V	125,000	CM2000
		at 480V	85,000	CM2000
		at 600V	50,000	CM2000
CM 2500HA	2500	at 240V	125,000	CM2500
		at 480V	85,000	CM2500
		at 600V	50,000	CM2500

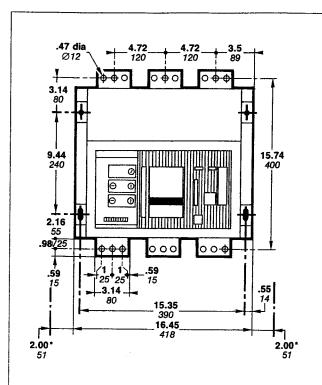
accessories-dimensions-installation

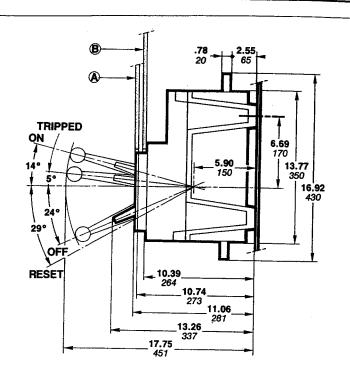
Molded case switch accessories, dimensions, installation and connection are identical to those of the corresponding circuit breaker (except for overcurrent trip switch).

	page
accessories	11
dimensions	16



inch / mm

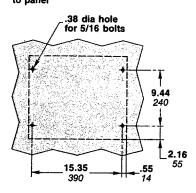




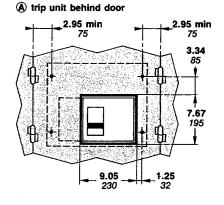
(*): approximate control wire-bending space

note: CM 1250 and CM 1600 type HH are suitable for continuous operation at 100 percent of frame rating if used a minimum cubicle space of H43 x W30 x D20 inches $(1100 \times 800 \times 500 \text{ mm})$ with a minimum ventilation of 90 square inches (6 dm^2) both at top and bottom.

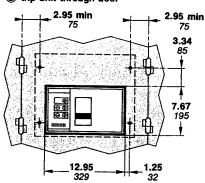
Drilling for attachment to panel



Door cutout

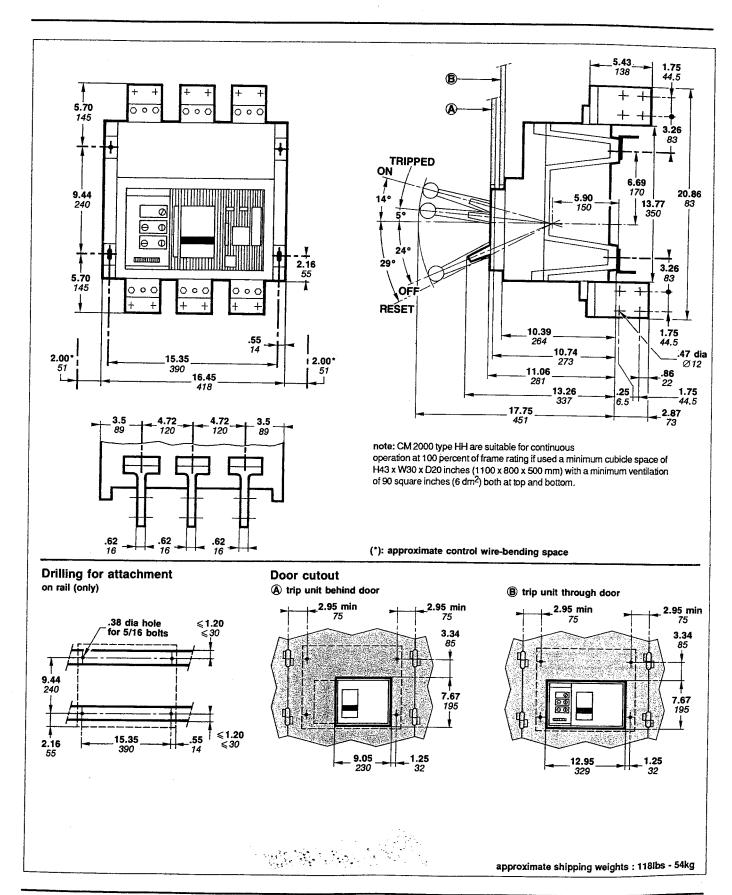


B trip unit through door

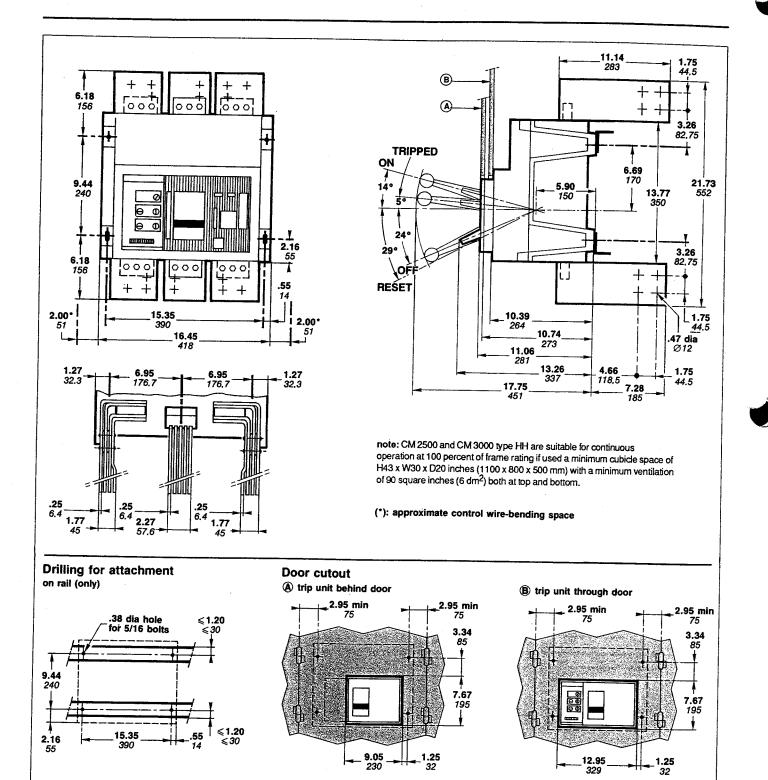


approximate shipping weights: 90lbs - 41kg

inch / mm



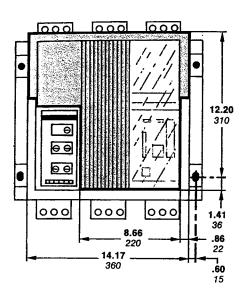
inch / mm

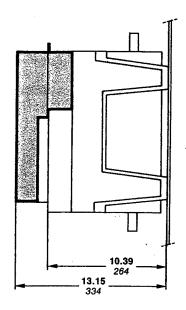


approximate shipping weights: 195lbs - 89kg

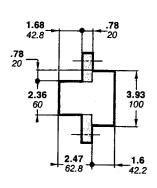
inch / mm

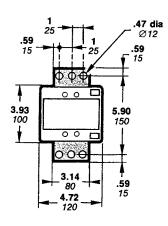
motor operator





neutral sensor





UL 489 test procedures (abstract from UL 489, 9th Edition)

standard tests

For solid state trip breaker, and uncompensated thermal breaker rated 40°C, the test sequences are:

test	seque	ence	
	X	Υ	7
200% calibration at 25°C (77°F)			
135% calibration at 25°C (77°F)			
calibration of adjust instant trip			
overload			
100% calibration at 40°C (104°F)	0		
temperature and 100% calibration at 25°C (77°F)	<u>_</u>		
endurance		<u> </u>	
200% calibration at 25°C (77°F) repeated			
135% calibration at 25°C (77°F) repeated			
interrupting ability (Y sequence)			
interrupting ability (Z sequence)			
200% trip out at 25°C (77°F)	· · · · · · · · · · · · · · · · · · ·	<u> </u>	 -
dielectric voltage withstand			

① Applies only for thermal breakers rated 40°C.

standard specifications

200% calibration at 25°C

The breaker must trip within time limits which depend on the rating from 3 minutes for a 30A rated breaker, up to 30 minutes over 2000A.

135% calibration at 25°C

The breaker must trip within two hours (for breakers rated more than 50 A).

Calibration of adjustable instantaneous trip

The breaker must trip within the range of 80-130% of the maximum marked tripping current and 75-125% of the minimum marked tripping current.

Overload

- up to 1600A: fifty operations at 600% of rated current
- 2000 and 2500A: twenty-five operations at 600% of rated current
- 3000 to 6000A: three operations at 600% followed by twenty-five operations at 200% of rated current.

The power factor shall be from 0.45 to 0.50 lagging.

Temperature

When connected with specified cables or bus bars (see below) and with its rated current, the temperature rises on the breaker and at its terminals does not exceed specified limits.

Examples of specified wires and bus

■ "75°C" copper wire

rating	number	size
100A	1	1AWG (60°C)
	or 1	3 AWG
250A	1	250 MCM
400A	2	3/0 AWG
600A	2	350 MCM
800A	3	300 MCM
1000A	3	400 MCM
1200A	4	350 MCM

copper bus bar

rating	number	size
1600A	2	1/4 x 3
2000A	2	1/4 x 4
2500A	2	1/4 x 5
	or 4	1/4 x 2.5

(1200A or less: 1000A / in²)

Endurance

The breaker must complete an endurance test:

- operations at rated current and rated voltage
- followed by no load operation. The power factor shall be 0.75 to 0.80 lagging. Examples:

frame size	number of cycles of operations			
	with current	without current	total	
100A	6,000	4,000	10,000	
225A	4,000	4,000	8,000	
600A	1,000	5,000	6,000	
800A	500	3,000	3,500	
1200A	500	2,000	2,500	
1600A	500	2,000	2,500	
2000A	500	2,000	2,500	
2500A	500	2,000	2.500	





Interrupting ability (Y sequence)
After endurance tests and calibrations repeated, the breaker completes an opening followed by a close-open operation (O-t-CO), with specified current.

Examples for three pole breakers:

frame rating	RMS Sym. Amps (3-pole O-t-CO)	
100A ①	3,000	
225A	3,000	
400A	5,000	
600A	6,000	
800A	10,000	
1200A	14,000	
1600A	20,000	
2000A	25,000	
2500A	35,000	

① Above 250V.

Interrupting ability (Z sequence)

A 3-pole breaker rated 240, 480 or 600V have to complete an opening operation and a close-open operation (O-t-CO) on each pole, at rated voltage, followed by an opening operation (O) using all the three poles for the frame sizes up to 1200A, an additional close-open operation on the three poles is required).

Examples for 3-pole breaker:

frame rating	RM Sym. Amps				
	each common pole				
	0-t-00	O -t-CO			
100 to 800A	8,660	10,000			
1000 to 1200A	12,120	14,000			
1600A	14,000	20,000			
2000A	14,000	25,000			
2500A	25,000	35,000			

Dielectric

After tests, the breaker must withstand for one minute a voltage of 1000V plus twice the rated voltage between:

- In line and load terminals
- terminals of opposite polarity
- live parts and the overall enclosure

Optional tests:

■ high available fault current
Breakers having passed all the standard tests may have the UL label applied at higher values than the standard.

Test sequence is as follow:

- 200 % calibration
- □ interrupting capacity: an opening operation followed by a close open operation (0-t-CO) on all poles are performed on the circuit breaker.

The power factor over 20000A shall be 0.15 to 0.2 lagging.

- ☐ trip out at 250%
- dielectric at twice the rated test voltage.

■ 100% rated

Breakers having passed all the standard tests may have the UL label applied to use the circuit breaker in an enclosure, when carrying 100% of its maximum rating. The circuit breaker is submitted to additional temperature tests performed as in Standard tests, except that the breaker is installed in an enclosure. The dimensions and possible ventilations shall be recorded and shall be marked on the breaker.

tests on accessories

Shunt trip and undervoltage trip These devices are submitted to temperature, overvoltage, operation, endurance and dielectric tests.

■ Overvoltage test

It checks that the device is capable of withstanding 110% of its rated voltage continuously without injury (this test does not apply to a shunt trip with an "a" contact connected in series).

Operation

The shunt trip must operate at 75% of its rated voltage (except that shunt trip devices for use with ground fault protection shall operate at 55%).

The undervoltage trip must trip the breaker when the voltage is between 35 and 70% of its rated voltage and shall seal (i.e.: the breaker cannot be turned on ON position) when the voltage is at 85% or more of its rated voltage.

Endurance

The device must be capable of performing successfully for 10% of the number of "with current" operations of the breaker.

Auxiliary and alarm switches
Auxiliary and alarm switches must be
submitted to temperature, overload,
endurance and dielectric tests.

■ Overload test

The test consists of fifty operations making and breaking 150% of rated current at rated voltage, with a 75-80% power factor in AC and non inuductive load in DC.

■ Endurance

The switch must make and break its rated current at rated voltage, with a 75-80% power factor in AC, and non inductive load in AC for 100% of the number of operations "with current" for auxiliary switches, and 10% of this number for alarm switches.

routine and maintenance guidelines

recommended inspection intervals

Merlin Gerin circuit breakers are designed to be maintenance-free. However, all equipment with moving parts requires periodic inspection to ensure optimum performance and reliability. We recommend that the circuit breakers be routinely inspected six months after installation, followed by annual inspection. Intervals can vary depending on your particular experience.

inspection of terminals Connections to circuit breaker

terminals could be inspected. If there is discoloration due to overheating, the joint should be dissassembled and the surface cleaned before reinstallation. It is essential that electrical connections be made carefully in order to prevent overheating.

■ Check for terminal tightness.

cleaning

Remove the dust and dirt that have accumulated on the circuit breaker surface and terminals.

mechanical checks

Even over long periods circuit breakers are not often required to operate on overload or short-circuit conditions. Therefore it is essential to operate the breaker periodically.

To trip the breaker, push the push-to-trip button.

insulation resistance tests

When breakers are subjected to severe operating conditions, insulation resistance test should be performed as indicated in NEMA standard publication no AB2-1980. An insulation resistance test is used to determine the quality of the insulation between phases and phase to ground. The resistance test is made with a DC voltage higher than the rated voltage, to determine the actual resistance of the insulation. The most common method employs a "megger" type instrument. A1000V instrument will provide a more reliable test because it is capable of detecting tracking on insulated surfaces. Resistance values below 1 megohm are unsafe and should be investigated. An insulation test should be

- between line and load terminals of individual poles with the circuit breaker contacts open.
- between adjacent poles and from poles to the metallic supporting structure with the circuit breaker contacts closed. The latter test may be done with the circuit breaker in place after the line and load conductors have been removed, or with the circuit breaker bolted to a metallic base which simulates the in-service mounting.

electrical tests

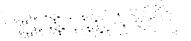
These tests require equipment for conducting pole resistance, overcurrent and instantaneous tripping, in accordance with NEMA standard publication AB4. They are not within the scope of normal field operation.

A DANGER

HAZARD OF ELECTRIC SHOCK, BURN OR EXPLOSION.

- This equipment must be installed and serviced only by qualified electrical personnel.
- Turn off all power supplying this equipment before working on or inside equipment.
- Always use a properly rated voltage sensing device to confirm power is off.
- Replace all devices, doors, and covers before turning on power to this equipment.

Failure to follow these instructions will result in death or serious injury.







molded case circuit breaker

In addition to UL 489 standard, CM breakers comply with IEC 947-2 standard as per table helow:

CM type 3-pole	ampere rating (A)	interrupting ratings U/L 489 listed			IEC 947-2		
•		RMS Sym 240V	. Amps 480V	600V	380/415V	660V	
standard rated	breaker						
CM 1250HE	1250	125,000	85,000	50,000	85,000	50,000	
CM 1600HE	1600	125,000	85,000	50,000	85,000	50.000	
CM 2000HE	2000	125,000	85,000	50,000	85,000	50,000	
CM 2500HE	2500	125,000	85,000	50,000	85,000	50,000	
100% rated bro	aker						
CM 1250HH	1250	125,000	85,000	50,000	85,000	50,000	
CM 1600HH	1600	125,000	85,000	50,000	85,000	50,000	
CM 2000HH	2000	125,000	85,000	50,000	85,000	50,000	
CM 2500HH	2500	125,000	85,000	50,000	85,000	50,000	

circuit breakers for compliance with other world standards Where compliance with IEC standard

Where compliance with IEC standards is required, Merlin Gerin offers a versatile range (not UL listed) of CM circuit breakers to meet your specific needs. Units include three or four poles, voltages up to 660V ratings from 1250A to 3200A, interrupting capabilities of 85,000A at 415V, and 50,000A at 660V. An extensive range of accessories complements the product line. For further information, please contact your Merlin Gerin representative.

shunt trip

rated ve	oltage (V)			
UL 489 listed		IEC 947-2		
60Hz	120	50/60 Hz	110-127	
	240		220-240	
	480		380-415	
DC	24	DC	24	
	48		48	
	125		125	

undervoltage trip device

rated v	oltage (V)		
UL 489	listed	IEC 94	7-2
DC	24	DC	24
	48		48
	125		125

auxiliary switches, alarm switch, overcurrent trip switch

IEC 947-2 characteristics are the same as those indicated in page 12.

