



Switchgear Maintenance Information

SMI NO 9-82
June 7, 1982

SUBJECT: Converting AK-2-25 Breakers - AKD style drawout, to AK-2A-25 configuration - AKD-5 style drawout mounting.

Occasionally, the need to convert an AK-2 to a 2A design surfaces. Stan Clanton - Richmond obtained the following parts list to accomplish this conversion. Our thanks to Stan for this information.

R.G. Durso
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1940B/jw
Attachment



APPARATUS SERVICE DIVISION
GENERAL ELECTRIC COMPANY

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Parts Required to Convert an AK-2-25 breaker from an AKD rack out mounting to an AKD-5 rack out mounting. Breaker only.

<u>Drawing Number</u>	<u>Description</u>	<u>Qty</u>	<u>List Price</u> <u>Each G0-129A</u>
669D80961	Mounting Plate	1	\$ 73.00
669D80962	Mounting Plate	1	53.00
669D810P3	Interlock	1	6.50
669D810G2	Trip Link	1	19.00
669D810P14	Trip Paddle	1	5.00
148A2292P1	Spring	1	5.25
192A6976P53	Mounting Stud	4	12.00
148A2226P1	Spring	1	5.75
412A403P22	Interlock Pin	1	4.90
394A133P8	Retainer Ring	2	3.85
394A133P9 (changed to)	*N900P37C		
*N900P37C	Retainer	1	4.30
192A9567P1	Clamp	1	5.40
9921652P1	Washer	2	<u>4.65</u>
	Net price listed		\$202.60