



1. IF THE WORM DRIVE PIVOT HOLE IS AN EXTRUDED EMBOSSEMENT IN THE MECHANISM COVER **●** "A", THEN REMOVE IT WITH A **Ø.875** DRILL AND INSTALL 716395-B00; OTHERWISE REPLACE THE EXISTING BUSHING WITH 716395-B00.
2. USE ALL KIT PARTS TO ASSURE NEW PERFORMANCE.

ASSEMBLE AS SHOWN

|                |                                                                                                                                                                                |             |                    |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|--------------------|
| NO             | K-L, 1P FBK                                                                                                                                                                    | REV         | TITLE              |
| DESIGN         | UPGRADE KIT -                                                                                                                                                                  | 2           | KIT, RACKING GEAR  |
| H.T. GEARING:  |                                                                                                                                                                                | DATE        | 01/27/83 BY J.P.S. |
| SUPPORT PARTS  |                                                                                                                                                                                | PROJECT NO. | 716548             |
| WORK ORDER NO. |                                                                                                                                                                                | ISSUED TO   |                    |
| REVISION       |                                                                                                                                                                                | BY          |                    |
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| ECN            | 4094                                                                                                                                                                           |             |                    |