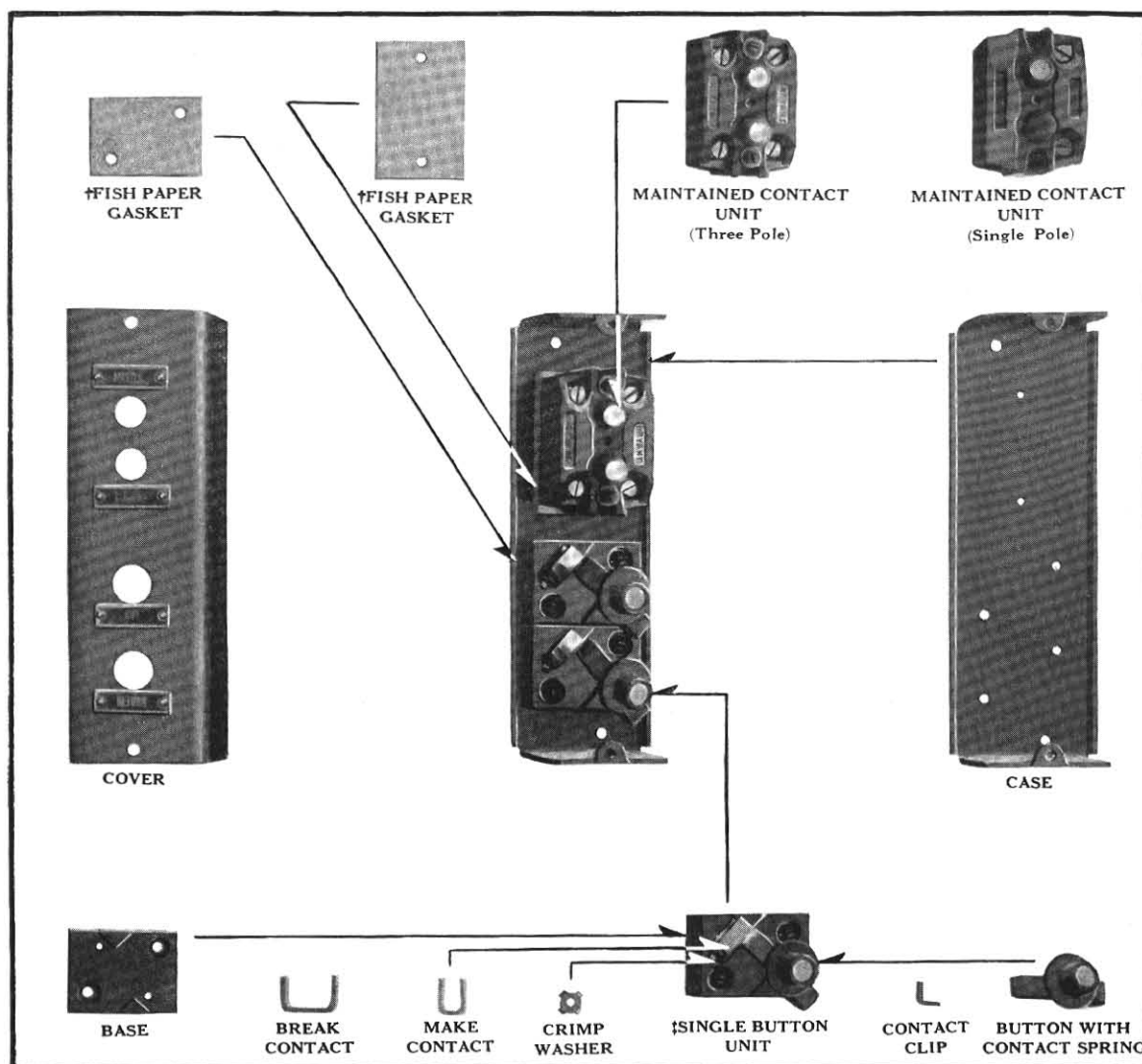




Color of Button	White	White	Red	Yellow	Yellow	Green	Green	No. Per Unit	Units in Use	
									1	5
Description of Part	Style Number of Part								Recommended for Stock	
Single Button Unit.....	297 196	474 118	297 201	297 198*	319 576	297 199	474 119	1	0	0
Single Button Unit.....				297 202 △				1	0	0
Button with Contact Spring.....	1 240 101	1 240 101	1 240 102	1 240 103	1 240 103	1 240 104	1 240 104	1	1	2
Stationary Contact—Make.....	297 159	597 721	...	297 159	597 721	297 159	597 721	1	1	2
Stationary Contact—Break.....	...	297 158	297 158	297 158	297 158	...	297 158	1	1	2
Contact Clip.....	297 160	297 160	297 160	297 160	297 160	297 160	297 160	1	0	0
Fish Paper Gasket.....	297 161	297 161	297 161	297 161	297 161	297 161	297 161	1	0	0
Base.....	297 162	686 372	297 162	297 162	686 372	297 162	686 372	1	0	0

* Used only on button unit S#297198.
 △ Used only on button unit S#297202.
 Parts indented are included in the part under which they are indented.

ORDERING INSTRUCTIONS

Name the part and give its style number. Give the complete name plate reading. State whether shipment is desired by express, freight or by parcel post. Send all orders or correspondence to nearest sales office of the company. Small orders should be combined so as to amount to a value of at least \$1.00 net. Where the total of the sale is less than this, the material will be invoiced at \$1.00.

Westinghouse Electric & Manufacturing Company

East Pittsburgh Works

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East Pittsburgh, Pa.

JUNE, 1941

WESTINGHOUSE INDUSTRIAL MOTORS AND CONTROLLERS

PAGE 1

TYPE CA PUSH BUTTON STATION

Type CA Push Button Station Renewal Parts

Complete Push Button Style No.	Button Color	Button Unit Style No. See Page 2	Name Plate Marking	Complete Push Button Style No.	Button Color	Button Unit Style No. See Page 2	Name Plate Marking
Single Button				Four Button			
297 206	White	297 196	Start	297 204	White	297 196	Start
297 207	Red	297 201	Stop		Yellow	297 198	Fast
319 431	White	297 196	Reset		Green	297 199	Slow
					Red	297 201	Stop
Two Button				297 217, A	Pearl Black	319 872	Run
297 210, A	Pearl Black	319 872	Start Stop		Black	297 198	Safe
297 211	White	297 196	Start		Yellow	297 198	Inch
	Red	297 201	Stop	297 218, A, B	Red	297 201	Stop
297 212	White	297 196	Up		Pearl	319 873	Master
	Green	297 199	Down		Pearl	297 198	Pendant
297 213	White	297 196	In	430 866, A, B	Yellow	297 199	Cut
	Green	297 199	Out		Green	297 199	Return
297 214	White	297 196	Open		Pearl	319 873	Automatic
	Green	297 199	Close	466 323, A	Pearl	297 198	Push Button
297 215	White	474 118	Forward		Yellow	297 199	Increase
	Green	474 119	Reverse		Green	297 199	Decrease
297 216	White	297 196	Fast	474 121	Pearl	319 872	Run
	Green	297 199	Slow		Black	297 196	Inch
474 120	White	474 118	Start		White	297 201	Start
	Red	297 201	Stop		Red	297 201	Stop
Three Button					Yellow	319 576	Inch
297 208	White	297 196	Forward	Five Button			
	Yellow	297 198	Reverse	297 219, A	Pearl	319 872	Run
	Red	297 201	Stop		Black	297 198	Safe
297 209	White	297 196	Start		Yellow	297 199	Fast
	Yellow	297 202	Slow		Green	297 199	Slow
	Red	297 201	Stop		Red	297 201	Stop
319 432	White	297 196	Start	460 542, A	Pearl	319 872	Run
	Yellow	319 576	Inch		Black	297 198	Inch
	Red	297 201	Stop		Yellow	297 198	Forward
356 117	White	297 196	Start		Green	297 199	Reverse
	Yellow	319 576	Off		Red	297 201	Stop
	Red	297 201	Stop				
472 727	White	474 118	Forward				
	Yellow	319 576	Reverse				
	Red	297 201	Stop				

For Renewal Parts, Order Complete Unit.